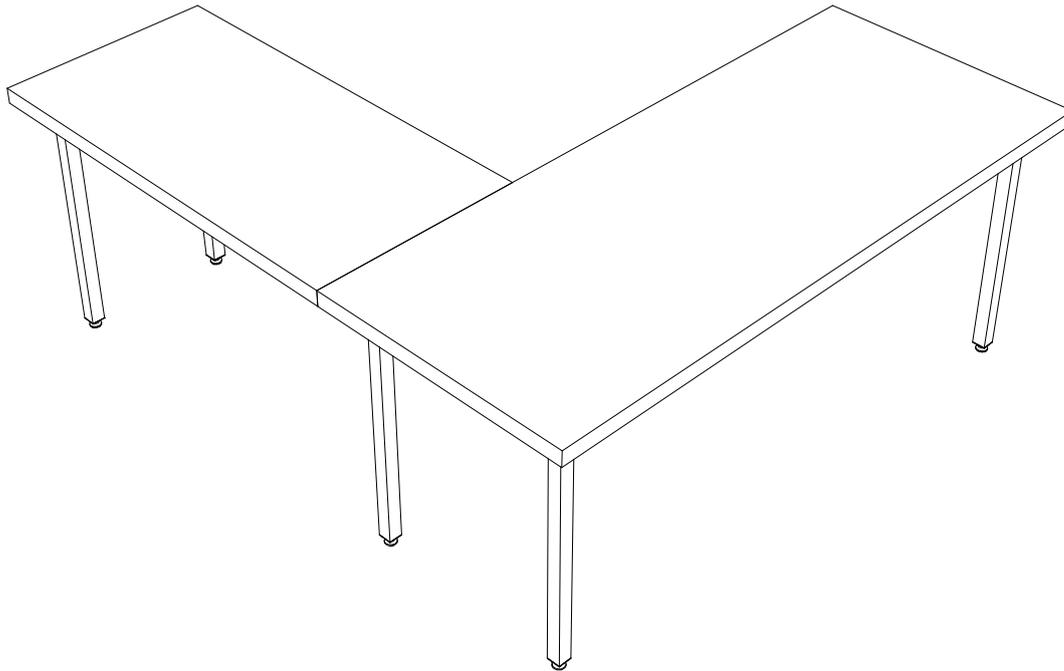


# LUXE L-SHAPE

## Assembly Instructions



### **Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. Most furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings.

Match legs, flat brackets, etc.  
to the appropriate labels.

If you need further assistance of any kind,  
please contact:

Iron Age Office Operations Manager

Henry Dover

678-725-1473 (c)

[hd@ironageoffice.com](mailto:hd@ironageoffice.com)

# HARDWARE

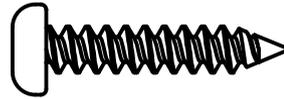
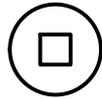
Screws are shown actual size. You may receive extra hardware with your unit.

## Tools Required

#3 Square Drive

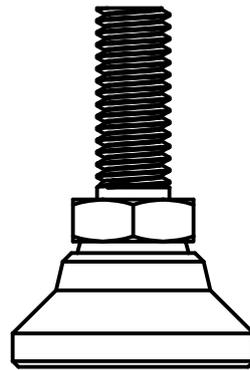
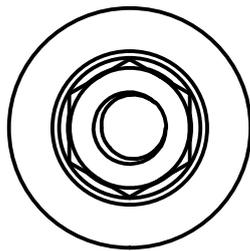
①

14-10 LAG BOLT  
QTY: 30



④

LEVELING FOOT  
QTY: 6



9/16 Crescent Wrench

# PARTS



STANDARD LEG



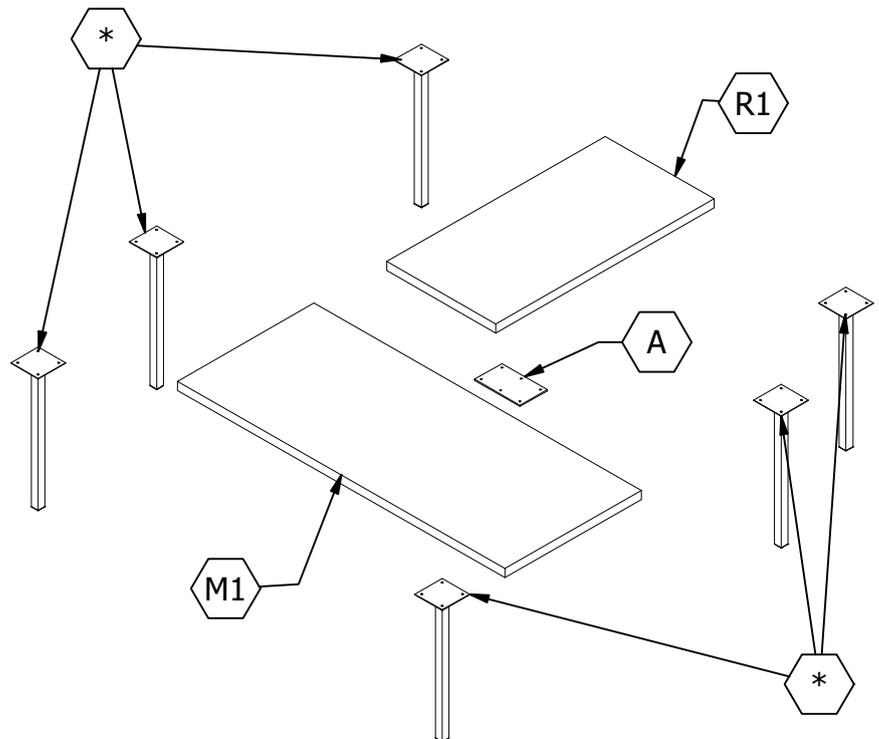
SPLICE PLATE



MAIN TOP



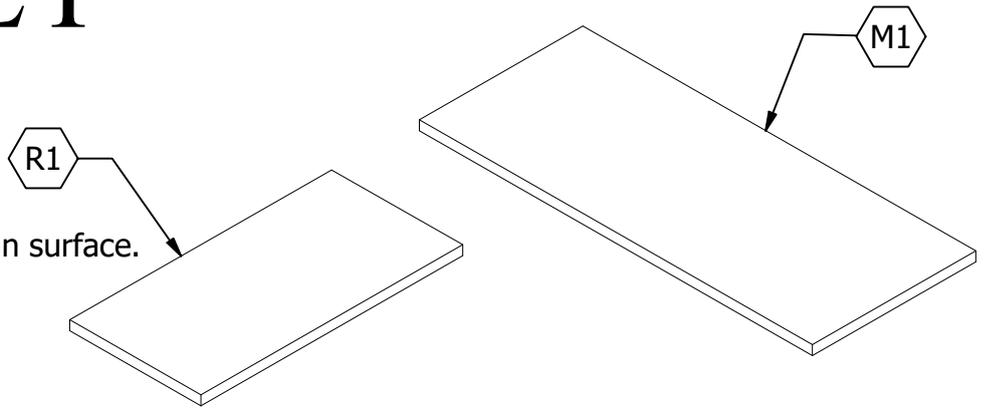
RETURN TOP



# ASSEMBLY

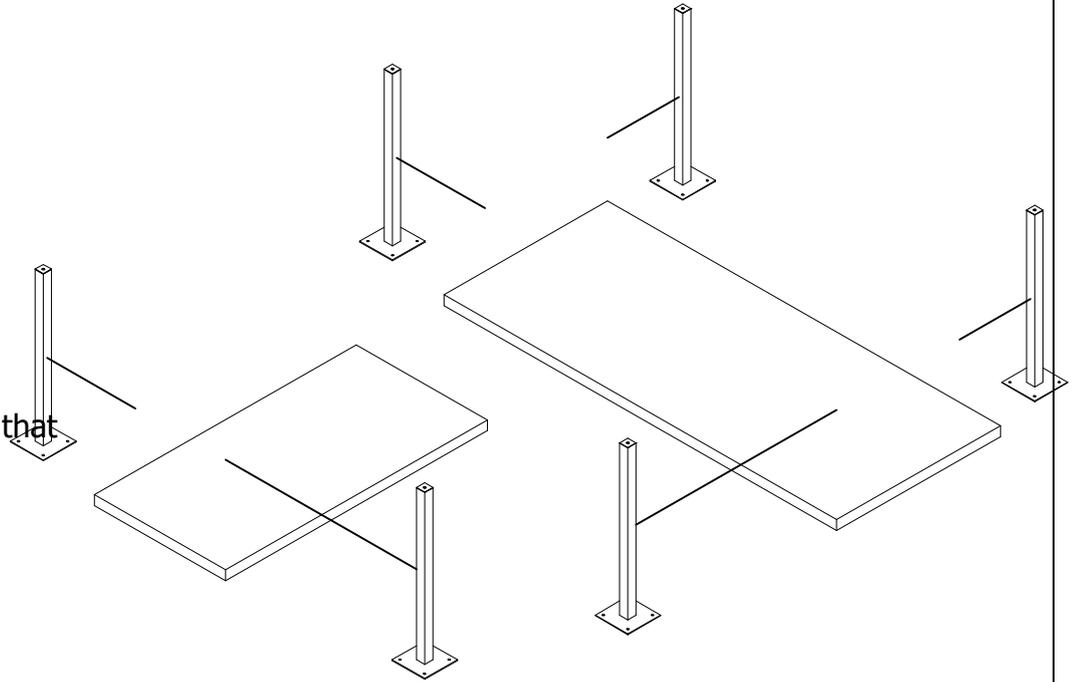
## STEP 1

Place wood tops face down on a clean surface.

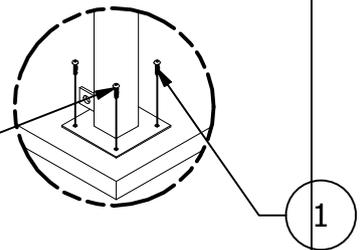


## STEP 2

Align legs using markings on the underside of the wood tops. Tabbed legs should be placed so that tabs are facing each other. Screw in all legs with (4) 14-10 lag bolts in each leg.

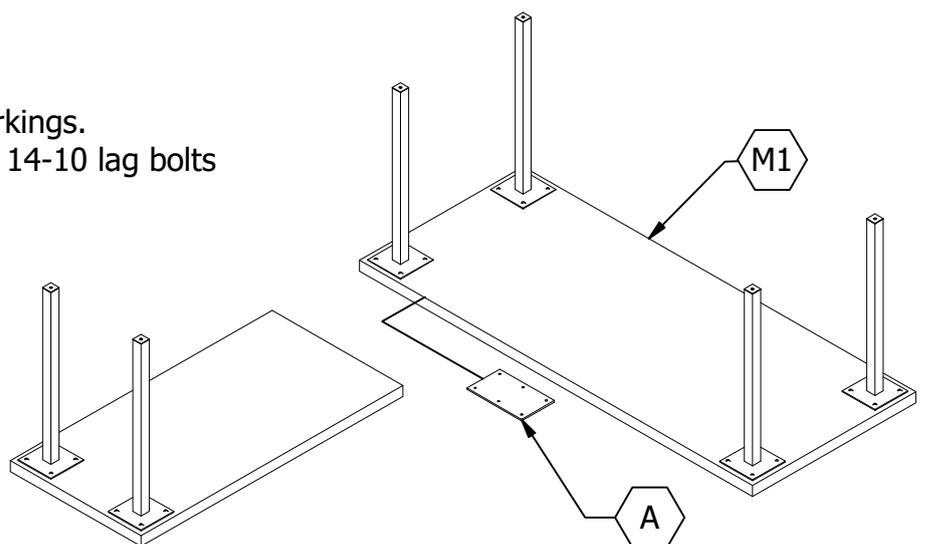


Screw in (4) 14-10 Lag bolts in each leg using a #3 square drive.



## STEP 3

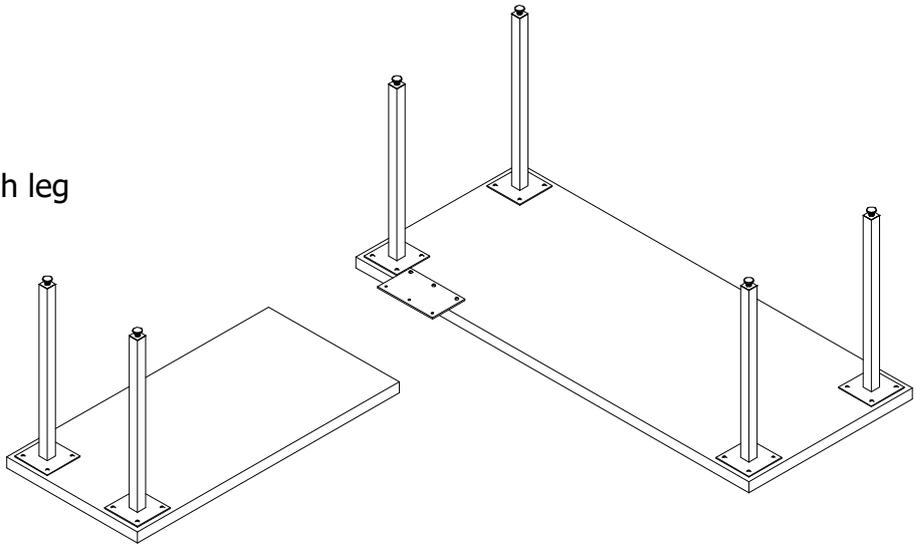
Align splice plate to main top using markings. Attach splice plate to main top with (3) 14-10 lag bolts using a #3 square drive.



# ASSEMBLY

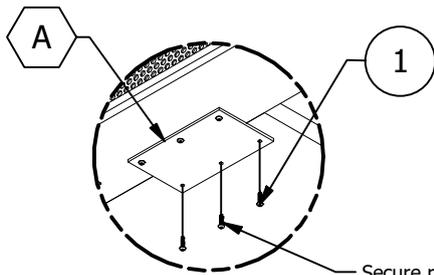
## STEP 4

Screw in (1) leveling foot into each leg with a 9/16 crescent wrench.

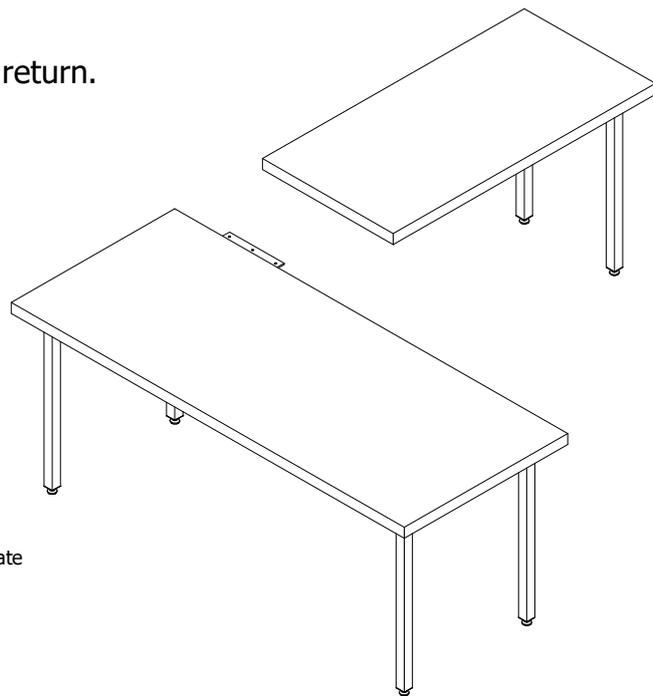


## STEP 5

Flip main desk to upright position. Flip return align to main desk. Secure with (3) lag bolts into the shared splice plate on the underside of the return.

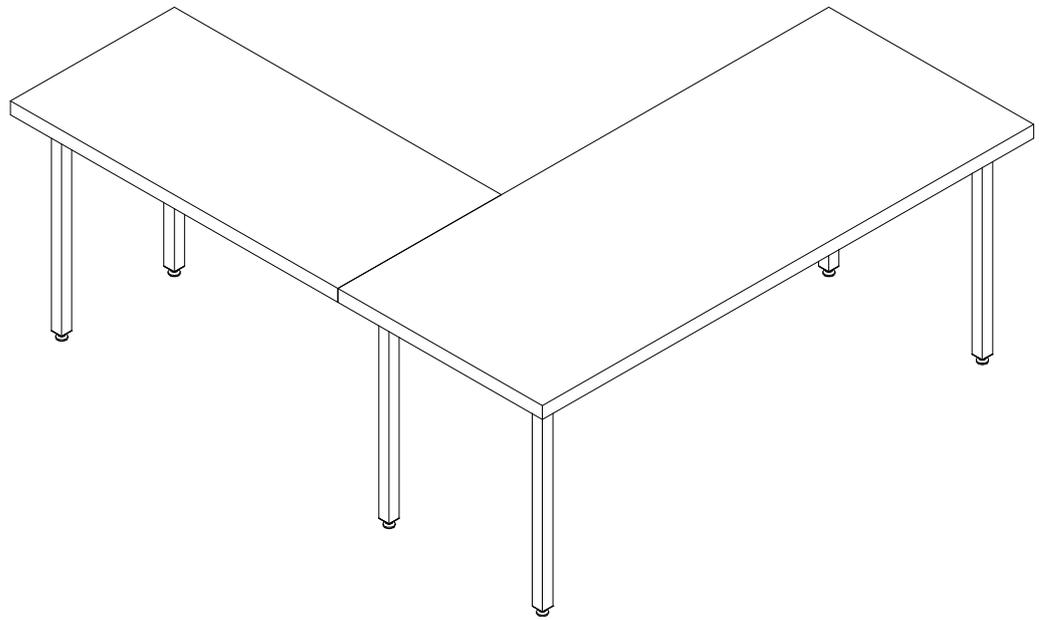


Secure return to main desk with (3) lag bolts into shared splice plate using a #3 square drive.



# ASSEMBLY

**STEP 5**  
Flip desk and enjoy!



---

# CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.