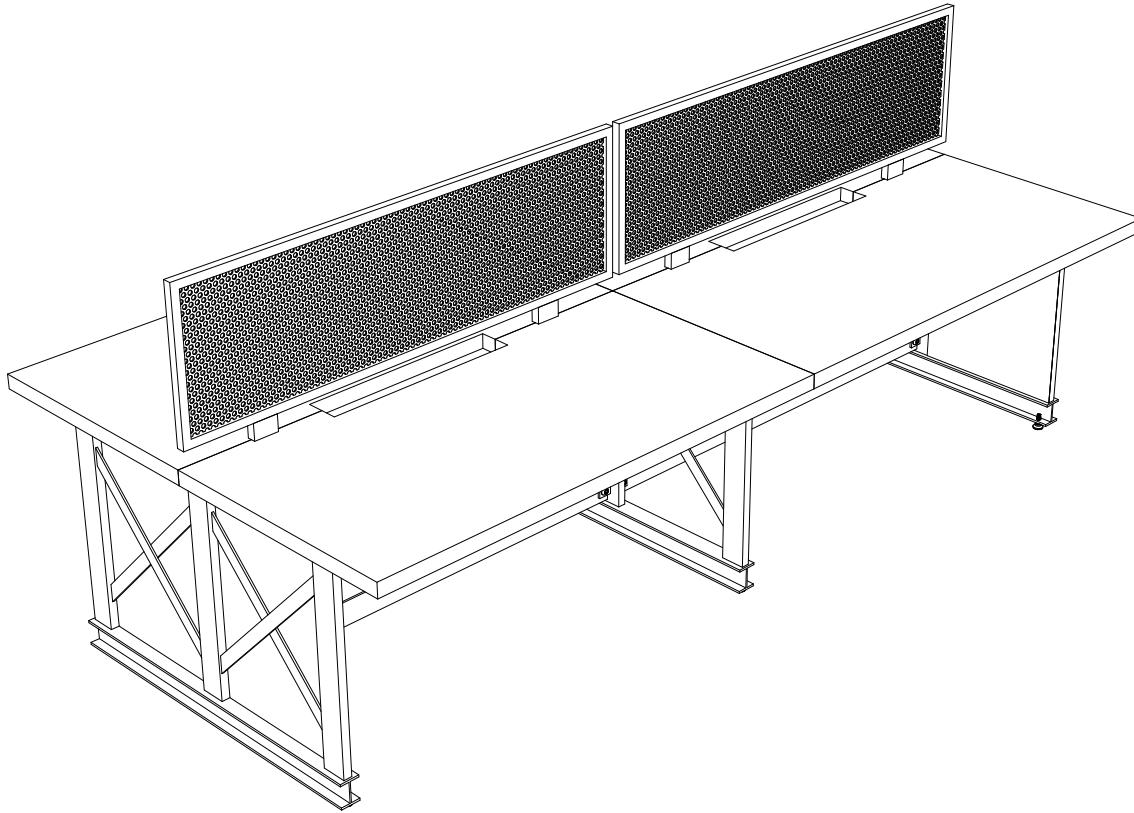


# CARRUCA 4 PERSON WORKSTATION

## Assembly Instructions



**Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. Most furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

If you need further assistance of any kind,  
please contact:

Iron Age Office Operations Manager  
Henry Dover  
678-725-1473 (c)  
[hd@ironageoffice.com](mailto:hd@ironageoffice.com)

# HARDWARE

Screws are shown actual size. You may receive extra hardware with your unit.

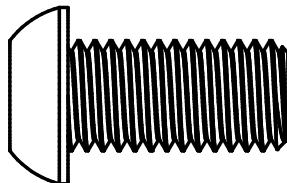
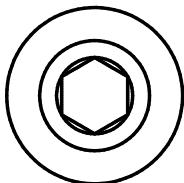
## Tools Required

- ① 14-10 LAG BOLT  
QTY: 68



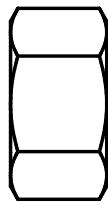
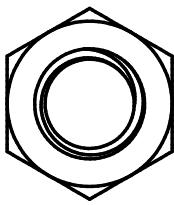
#3 Square Drive

- ② SCREEN BOLT  
QTY: 4



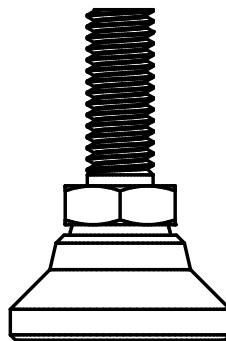
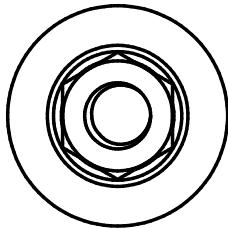
3/8 Hex Drive

- ③ SCREEN NUT  
QTY: 4



15/16 Crescent Wrench

- ④ LEVELING FOOT  
QTY: 6



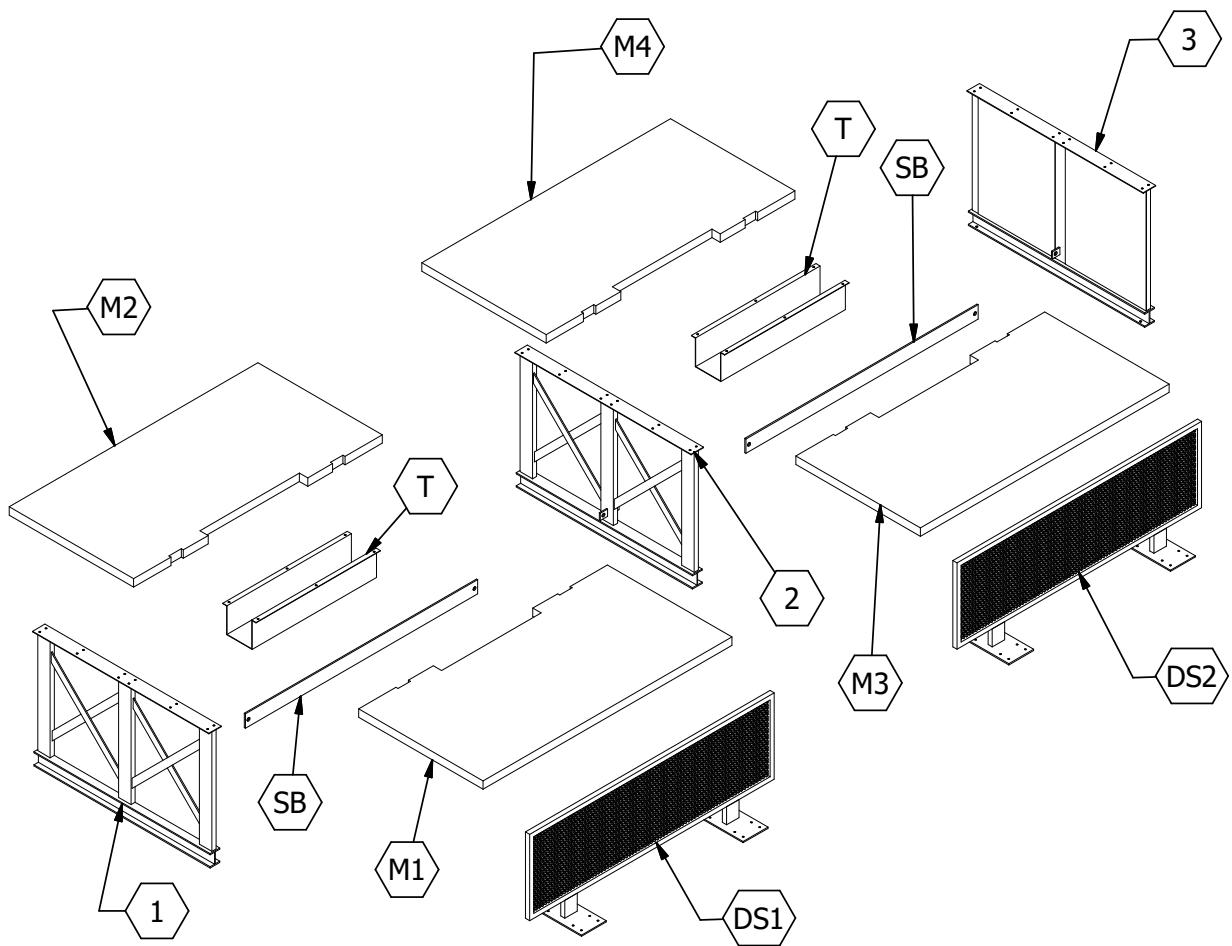
9/16 Crescent Wrench

- ⑩ TROUGH SCREW  
QTY: 12



#2 Phillips Drive

# PARTS



1 LEFT TABBED LEG



M1 MAIN TOP



2 SHARED LEG



M2 SECOND TOP



3 RIGHT TABBED LEG



M3 THIRD TOP



DS DIVIDER SCREEN



M4 FOURTH TOP



SB SUPPORT BAR

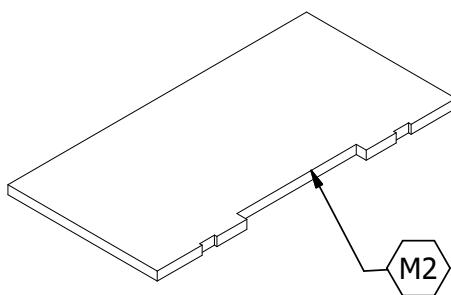


T TROUGH

# ASSEMBLY

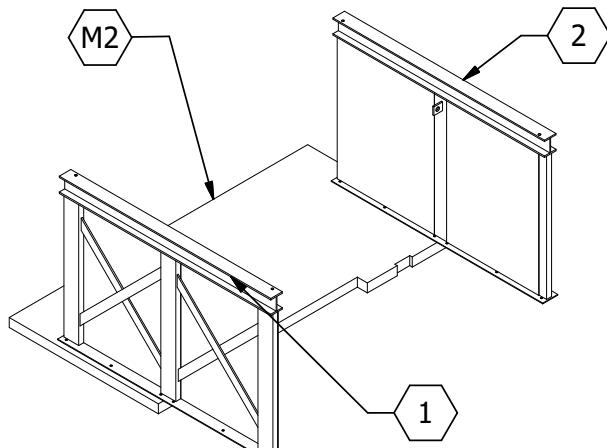
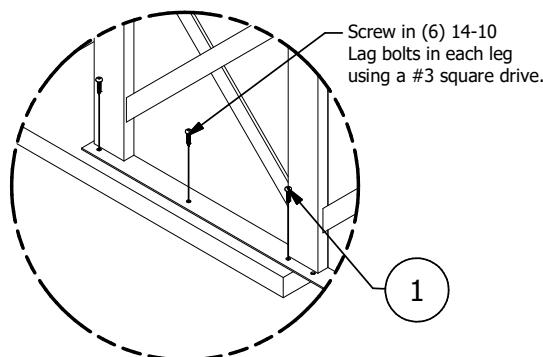
## STEP 1

Place M2 top face down on a clean surface.



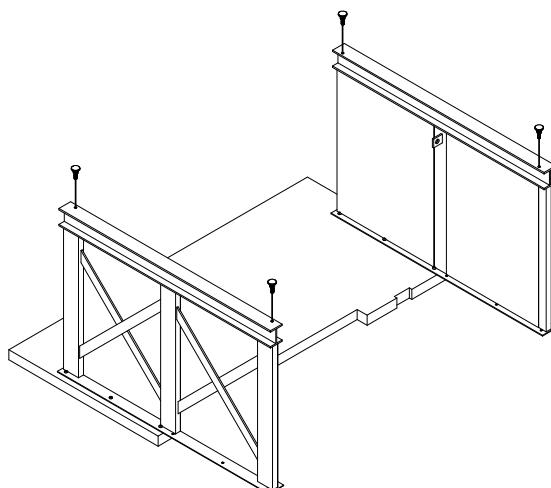
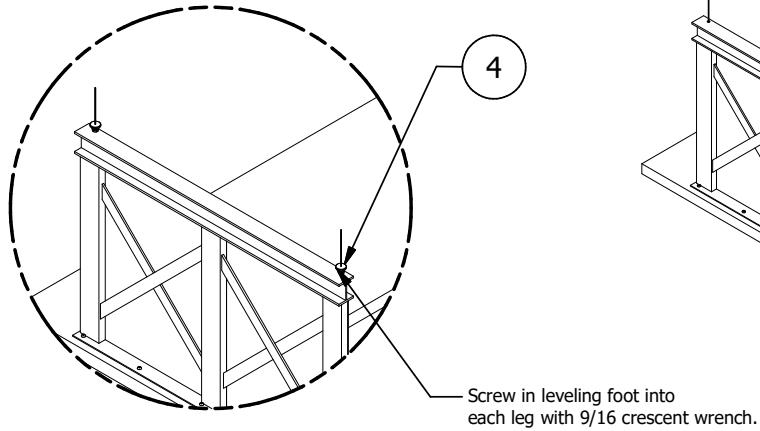
## STEP 2

Align legs using markings on the underside of the M2 top.  
Tabbed legs should be placed so that tabs are facing each other.  
Screw in all legs with (6) 14-10 lag bolts in each leg.



## STEP 3

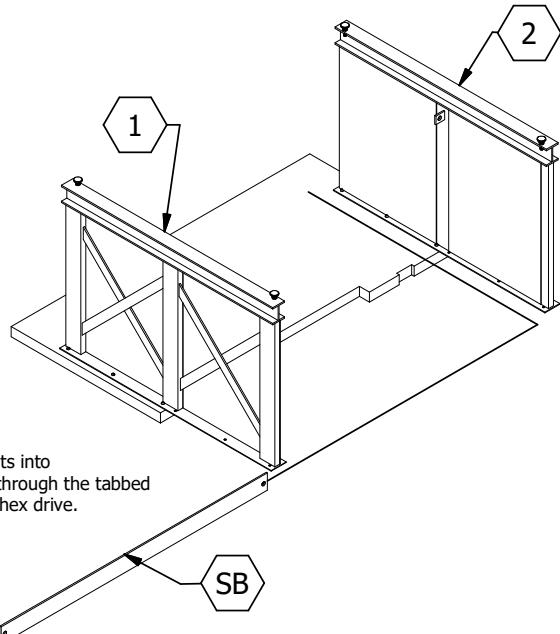
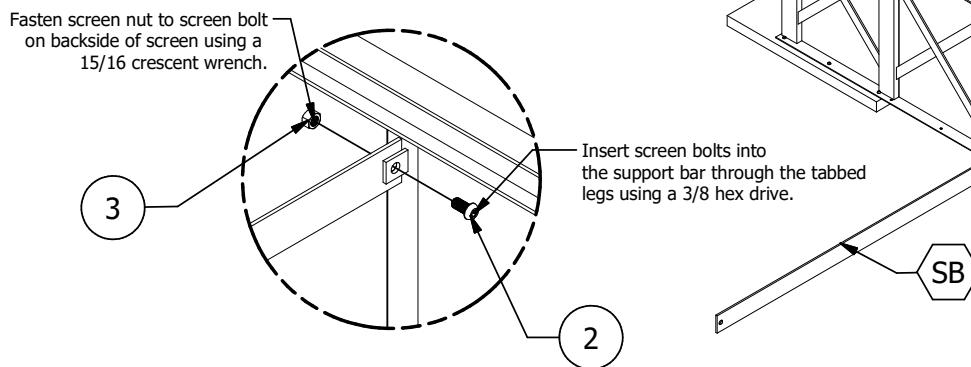
Screw in (2) leveling feet in each leg.



# ASSEMBLY

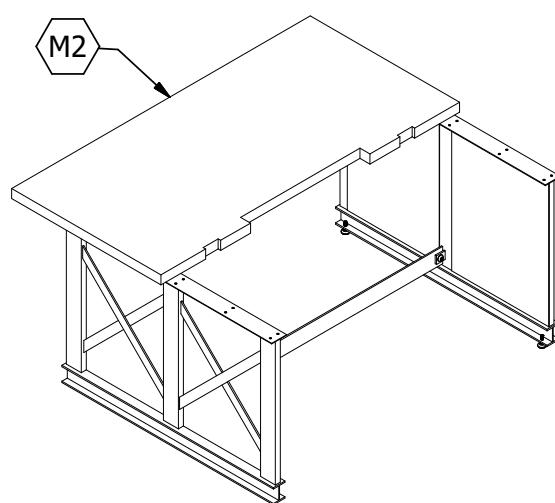
## STEP 4

Align support bar in between tabbed legs.  
Secure but do not tighten support bar with  
(2) screen bolts and (2) screen nuts.



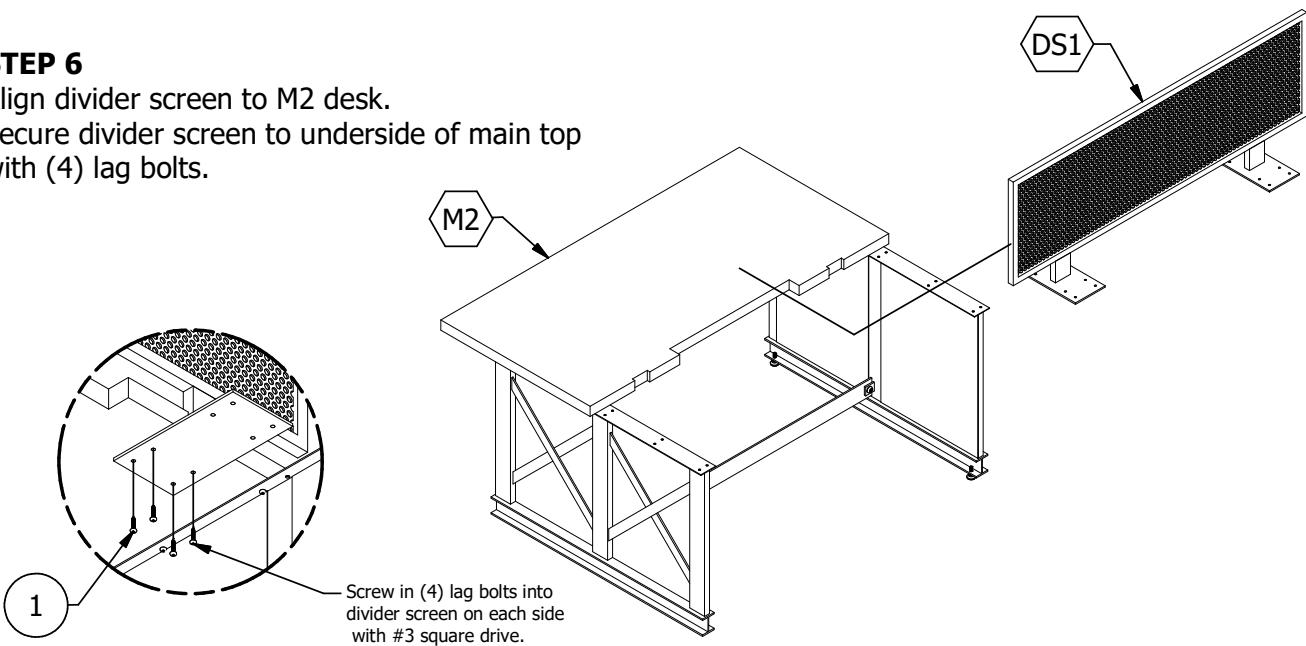
## STEP 5

Flip M2 desk into an upright position.



## STEP 6

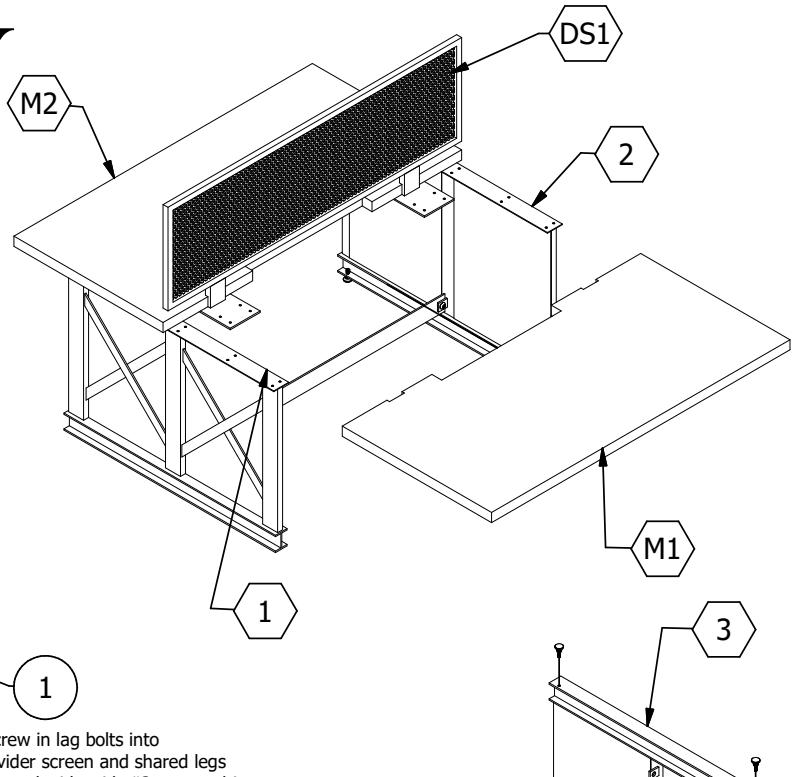
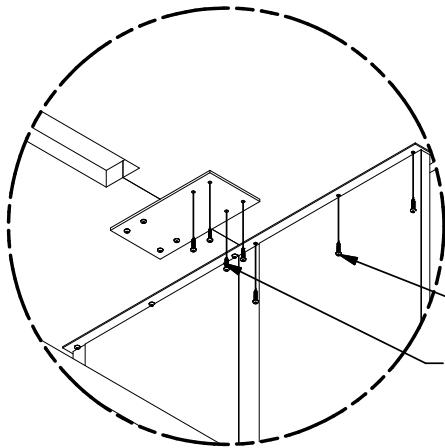
Align divider screen to M2 desk.  
Secure divider screen to underside of main top  
with (4) lag bolts.



# ASSEMBLY

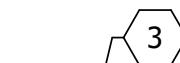
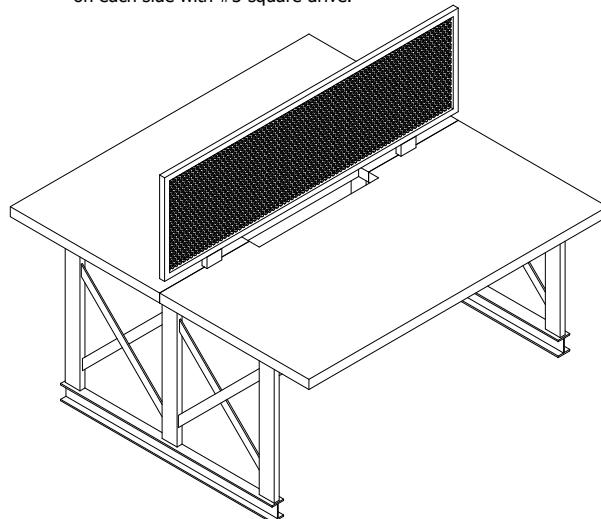
## STEP 7

Align M1 top to M2 desk. Screw in (6) lag bolts into each leg and (4) lag bolts into each side of divider screen on the underside of M1 top.



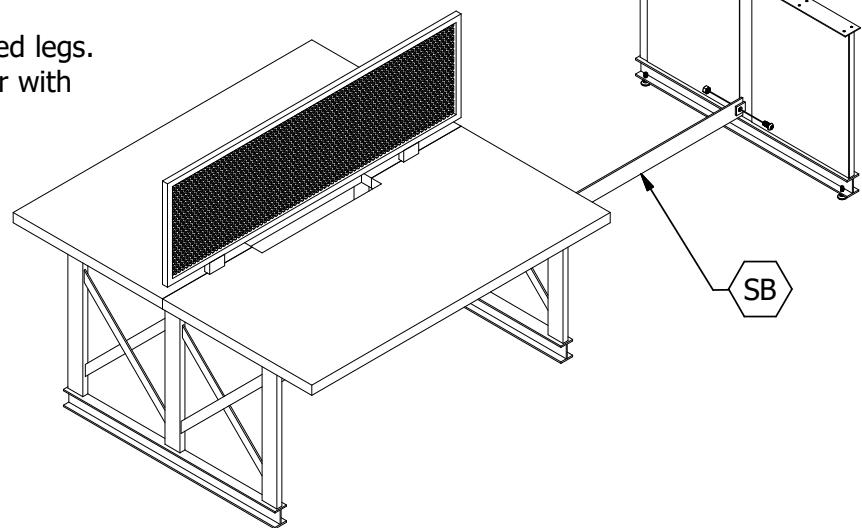
## STEP 8

Flip Leg 3 upside down and screw in (2) leveling feet.



## STEP 9

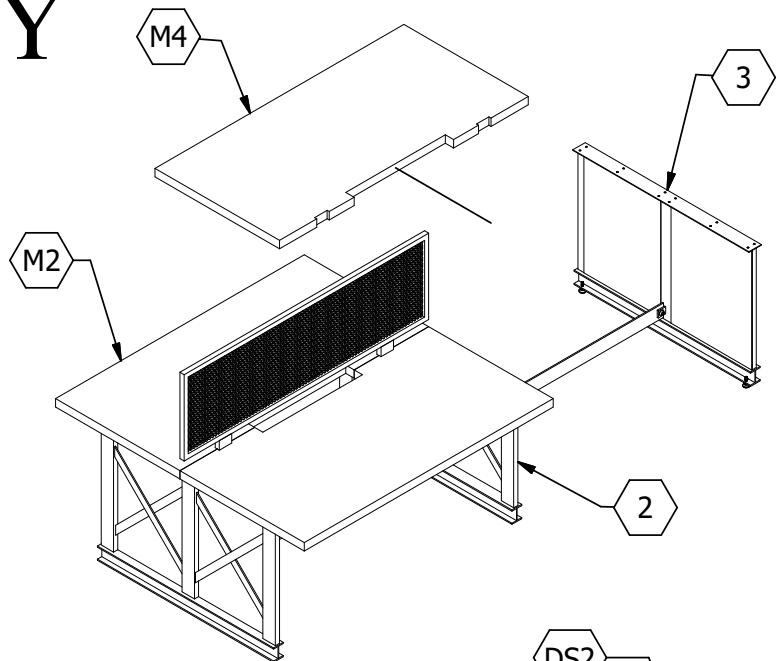
Flip leg 3 to an upright position.  
Align support bar to in between tabbed legs.  
Secure but do not tighten support bar with (2) screen bolts and (2) screen nuts.



# ASSEMBLY

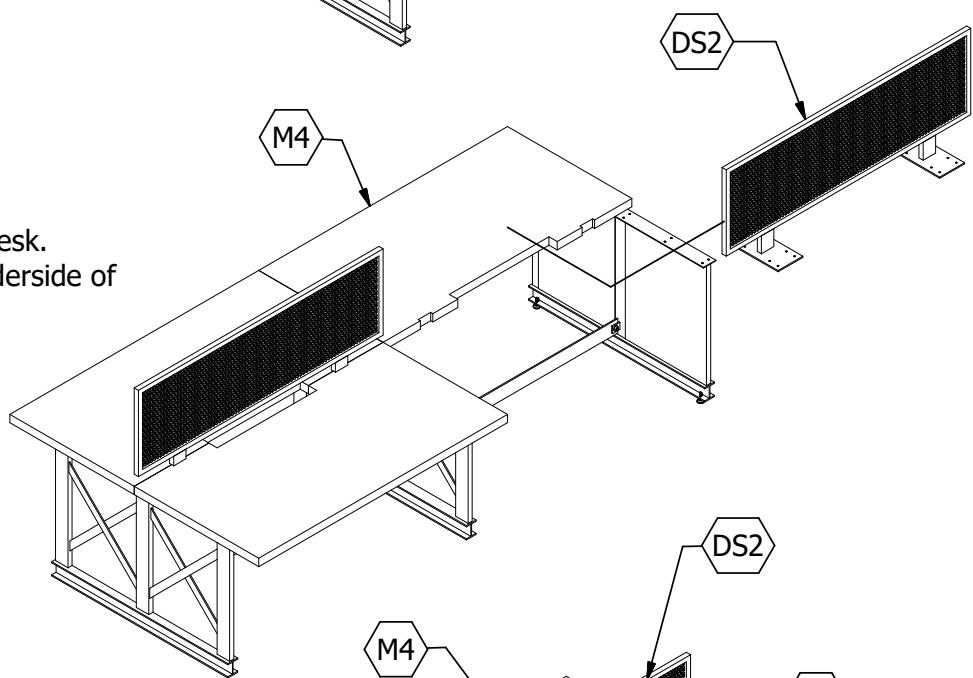
## STEP 10

Align M4 top to M2 desk. Screw in (3) lag bolts into shared leg and (6) lag bolts into leg 3.



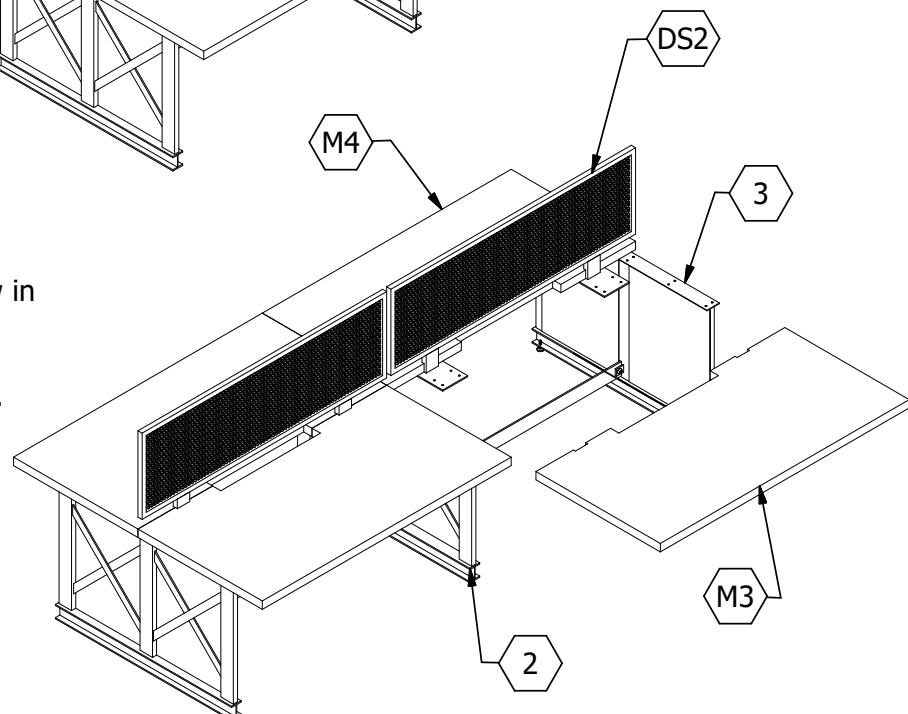
## STEP 11

Align divider screen to M4 desk. Secure divider screen to underside of M4 desk with (4) lag bolts.



## STEP 12

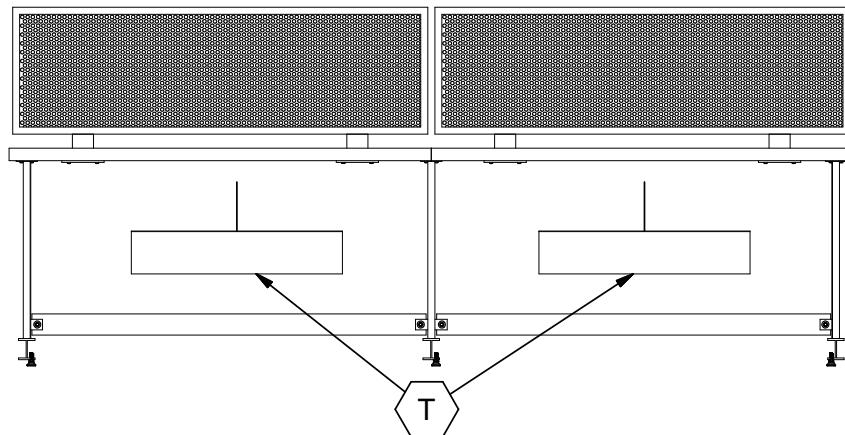
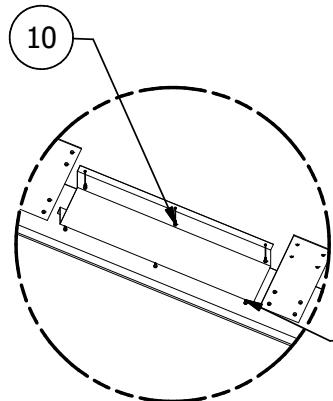
Align M3 top to M4 desk. Screw in (3) lag bolts into shared leg, (6) lag bolts into leg 3, (4) lag bolts into divider screen on each side.



# ASSEMBLY

## STEP 10

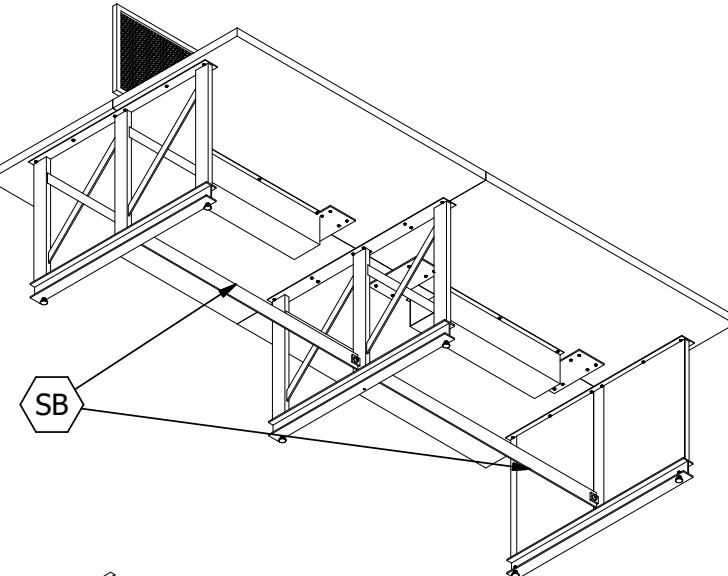
Align trough to underside of joined desk using markings.



Screw in (6) trough screws into trough using a #2 phillips drive.

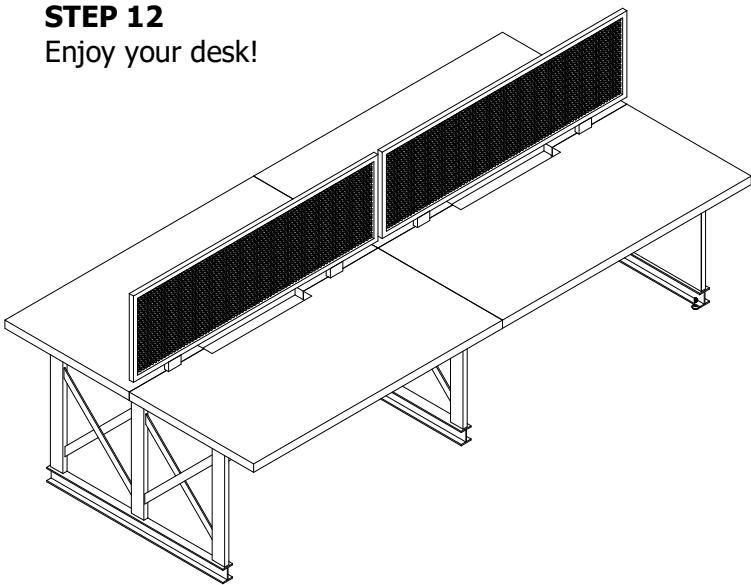
## STEP 11

Tighten support bars



## STEP 12

Enjoy your desk!



## CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.