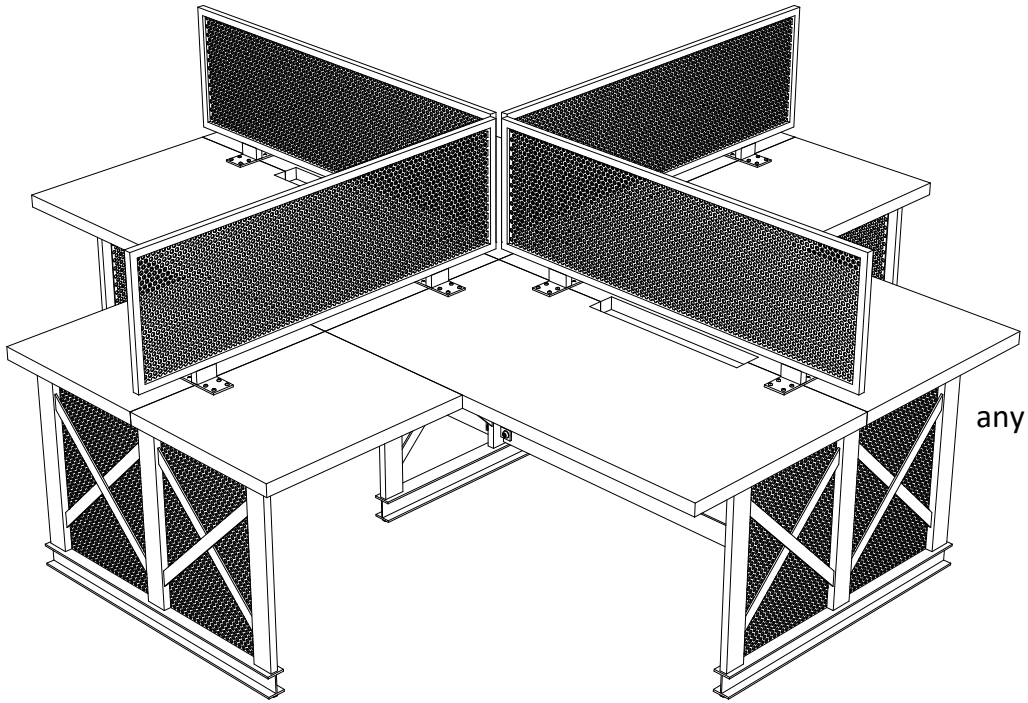
CARRUCA STACK WORKSTATION

Assembly Instructions



Thank you for your purchase!

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. Most furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

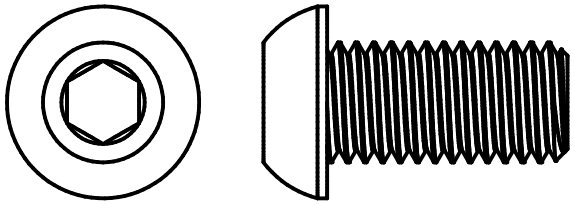
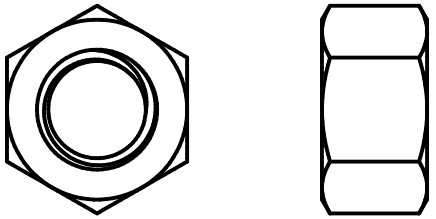
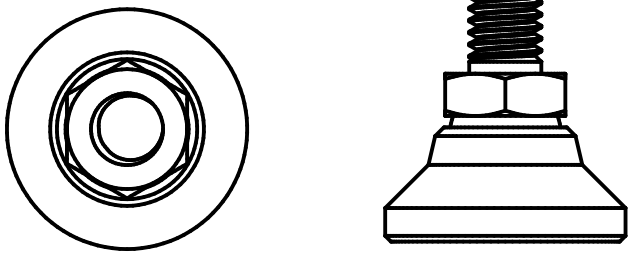
If you need further assistance of any kind, please contact:

Iron Age Office Operations Manager
Henry Dover
678-725-1473 (c)
hd@ironageoffice.com

HARDWARE

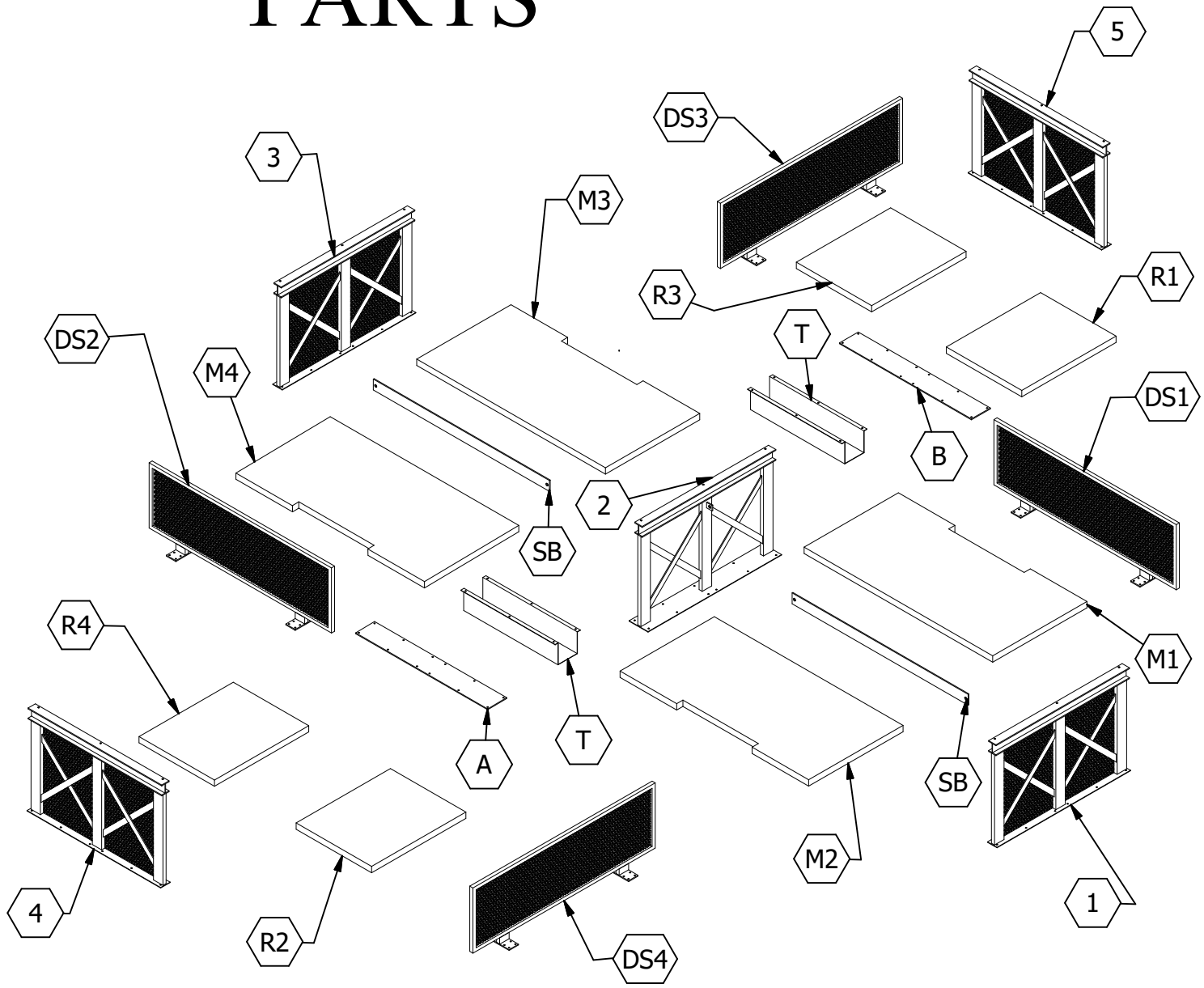
Screws are shown actual size. You may receive extra hardware with your unit.

Tools Required

1	14-10 LAG BOLT **QTY: 116**		#3 Square Drive
2	SCREEN BOLT **QTY: 4**		3/8 Hex Drive
3	SCREEN NUT **QTY: 4**		15/16 Crescent Wrench
4	LEVELING FOOT **QTY: 10**		9/16 Crescent Wrench
10	TROUGH SCREW **QTY: 12**		#2 Phillips Drive

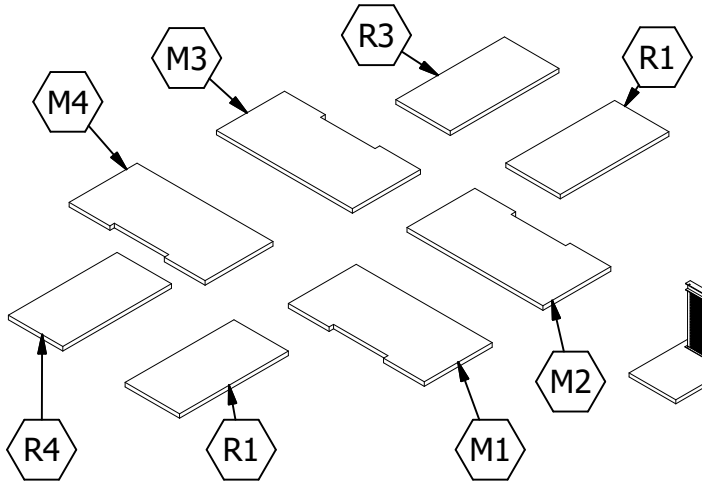
PARTS

- 1 RIGHT TABBED LEG
- 2 SHARED LEG
- 3 LEFT TABBED LEG
- 4 RIGHT TABBED LEG
- 5 LEFT TABBED LEG
- M1 MAIN TOP
- M2 SECOND TOP
- M3 THIRD TOP
- M4 FOURTH TOP
- R1 RETURN TOP
- R2 SECOND RETURN TOP
- R3 THIRD RETURN TOP
- R4 FOURTH RETURN TOP
- T TROUGH
- SB SUPPORT BAR
- DS DIVIDER SCREEN
- A SPLICE PLATE
- B SPLICE PLATE

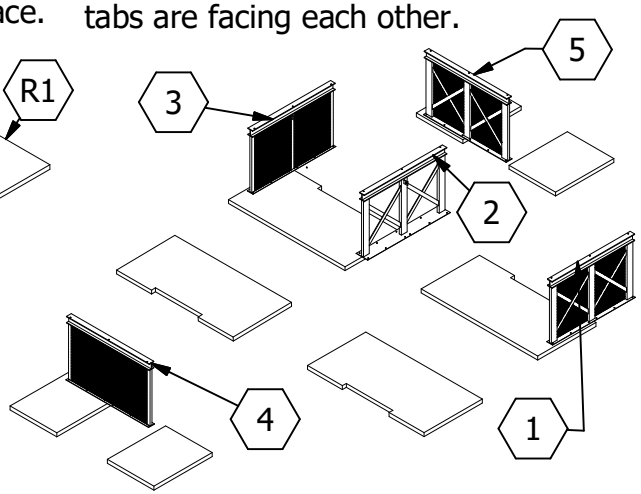


ASSEMBLY

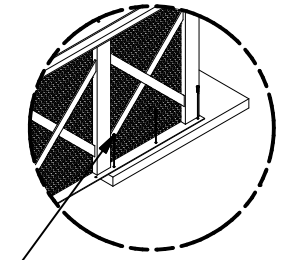
STEP 1
Place wood tops face down on a clean surface.

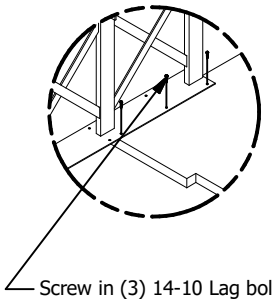


STEP 2
Align legs using markings on the underside of the wood tops. Tabbed legs should be placed so that tabs are facing each other.

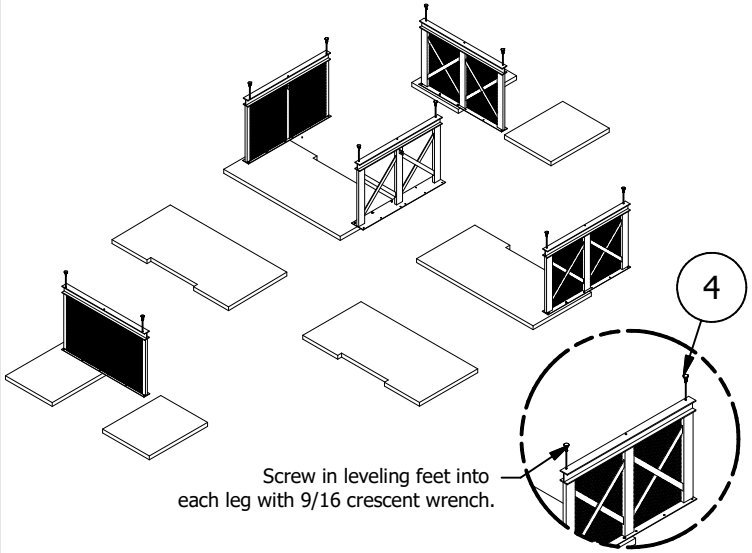


STEP 3
Secure legs to appropriate tops using 14-10 lag bolts with a #3 square drive.


Screw in (6) 14-10 Lag bolts in legs 1,3,4,5, and 6.

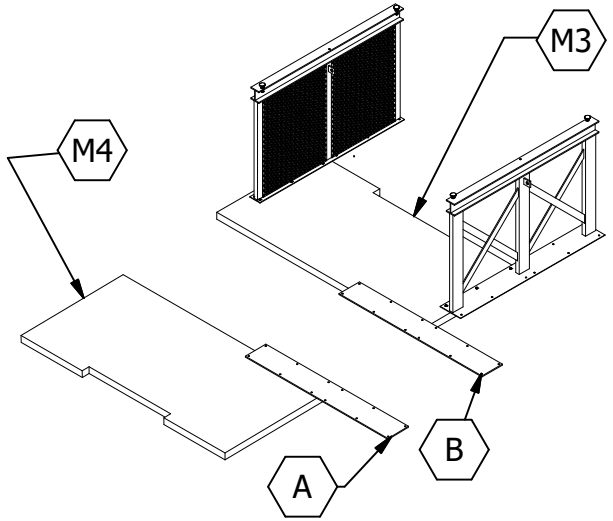

Screw in (3) 14-10 Lag bolts in shared leg 2.

STEP 4
Screw in (2) leveling feet in each leg.

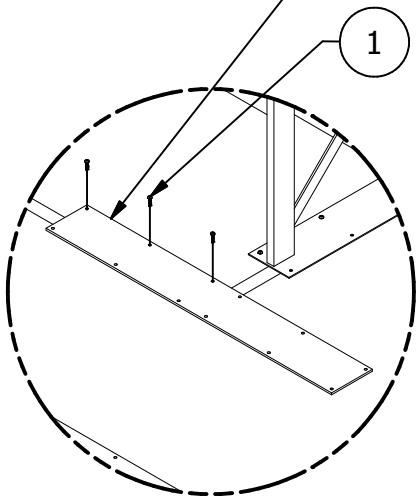


Screw in leveling feet into each leg with 9/16 crescent wrench.

STEP 5
Align splice plates to main tops using markings on the tops.

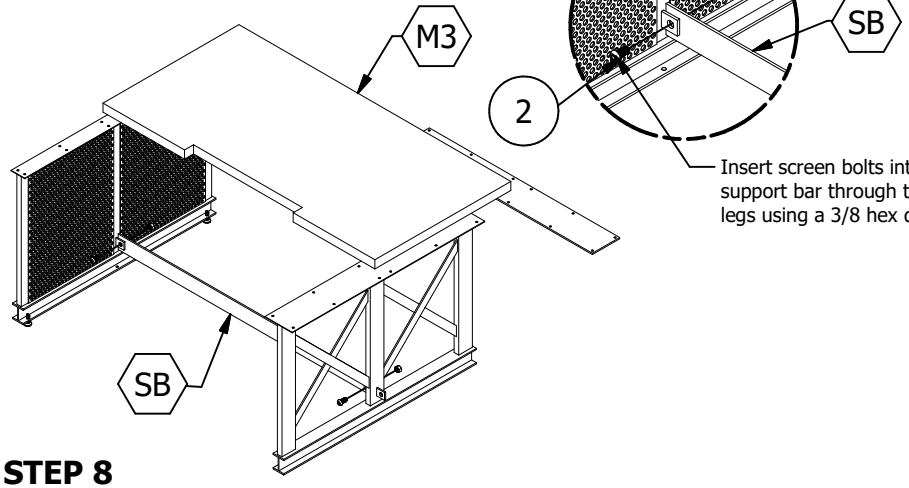


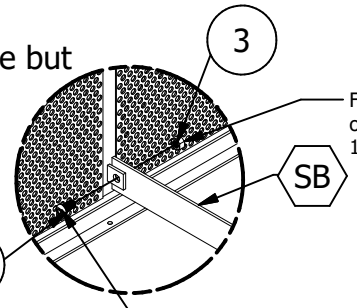
Screw in (3) lag bolts into each splice plate with a #3 square drive to secure splice plate to main desks.



ASSEMBLY

STEP 6
Flip M3 desk to upright position. Secure but do not tighten bottom support bar with (2) screen bolts and (2) screen nuts.

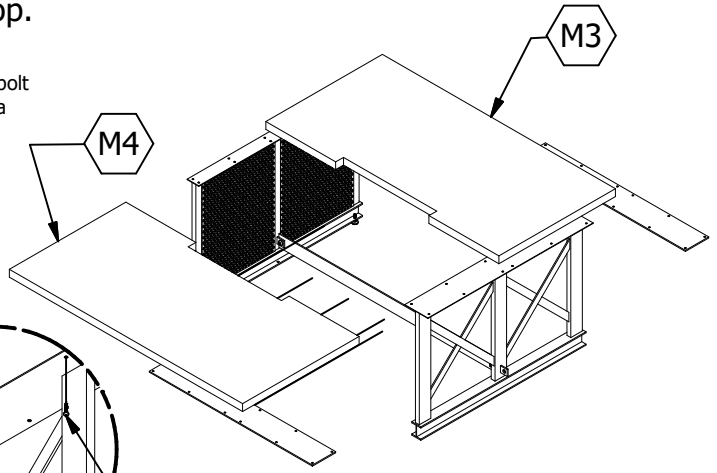


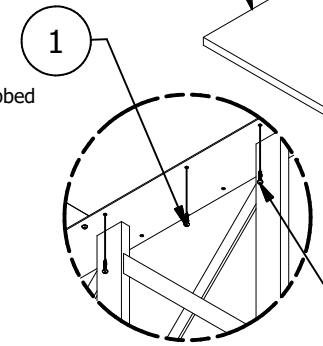


Fasten screen nut to screen bolt on backside of screen using a 15/16 crescent wrench.

Insert screen bolts into support bar through the tabbed legs using a 3/8 hex drive.

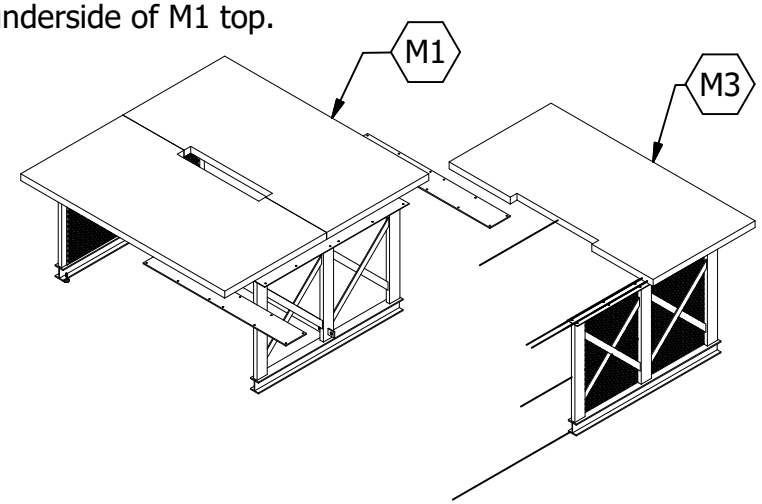
STEP 7
Flip M4 top and align to M3 desk. Secure desks together with lag bolts into the shared legs on the underside of M4 top.



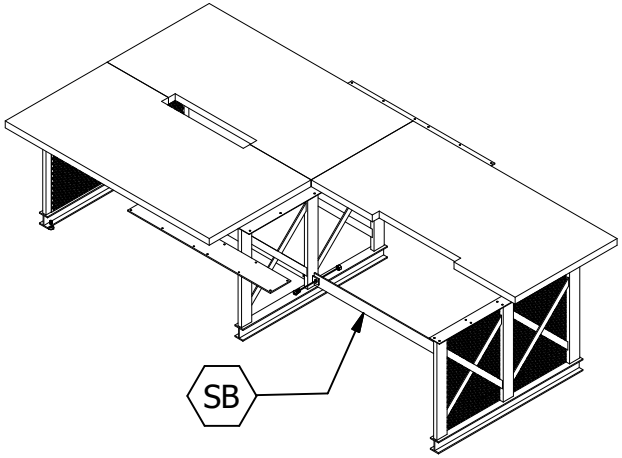


Screw in lag bolts into each shared leg with a #3 square drive to secure M4 desk to M3 desk.

STEP 8
Flip M1 desk to upright position.
Align M1 desk to M3 desk. Secure desks together with lag bolts into the shared legs and splice plate on the underside of M1 top.

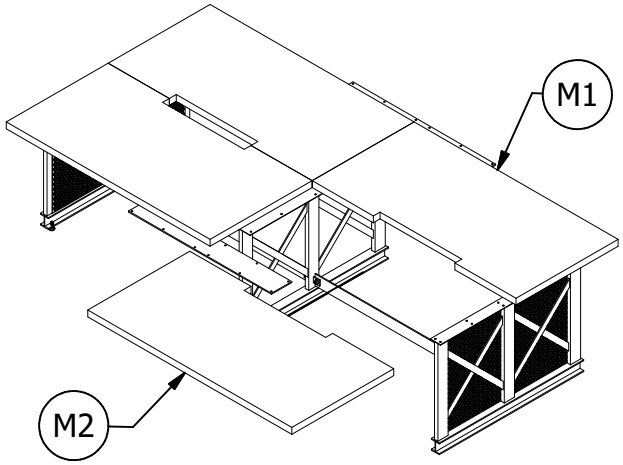


STEP 9
Secure but do not tighten bottom support bar with (2) screen bolts and (2) screen nuts.

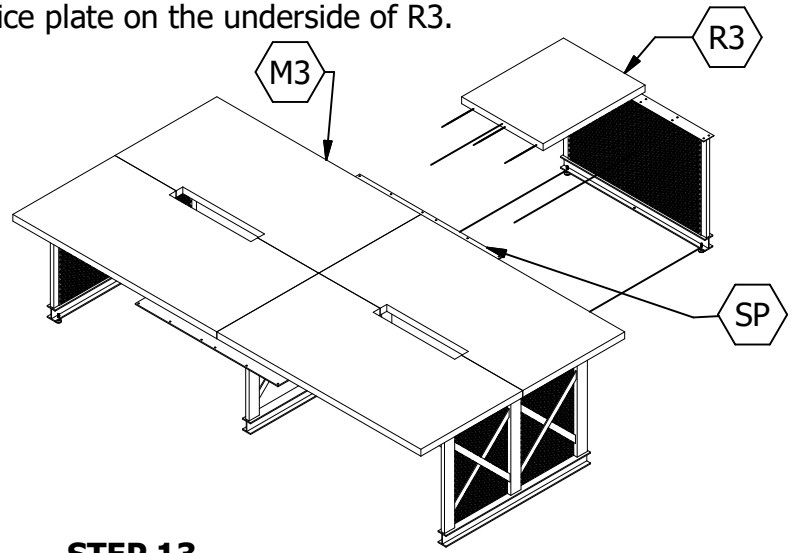


ASSEMBLY

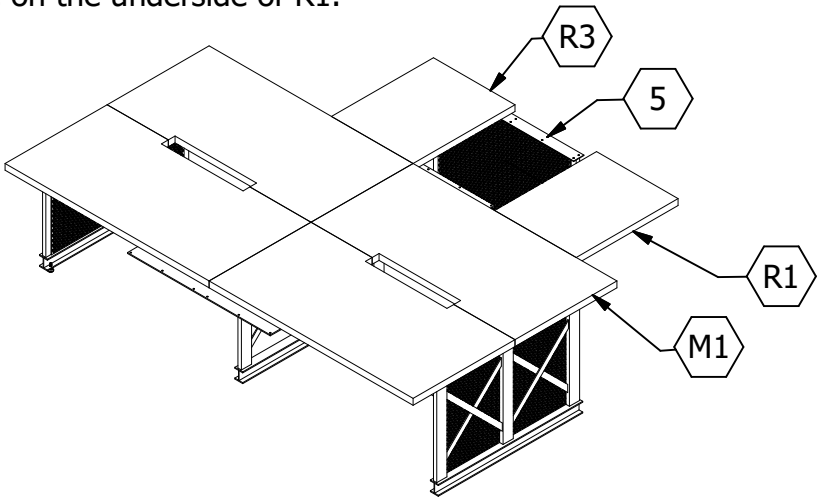
STEP 10
Flip and align M2 top to M1 desk.
Secure desks together with lag bolts into the shared legs and splice plate on the underside of M2 top.



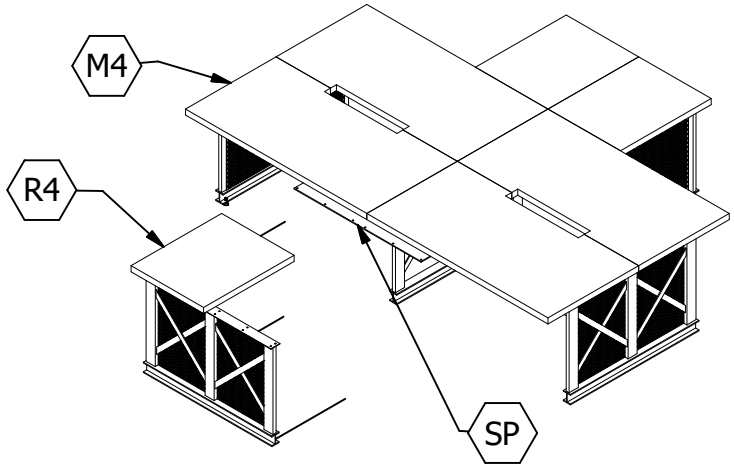
STEP 11
Flip R3 return to upright position.
Align R3 to M3 desk. Secure desks together with lag bolts into the splice plate on the underside of R3.



STEP 12
Flip and align R1 return to R3 and M1.
Secure desks together with lag bolts into the shared legs and splice plate on the underside of R1.

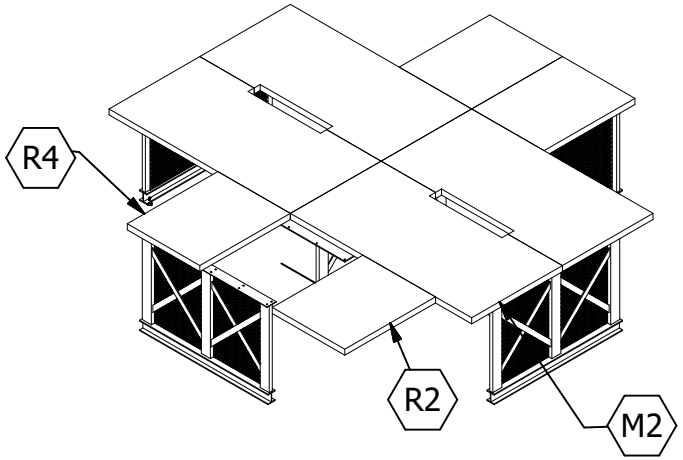


STEP 13
Flip and align R4 desk to M4 desk.
Secure desks together with lag bolts into splice plate on the underside of R4.

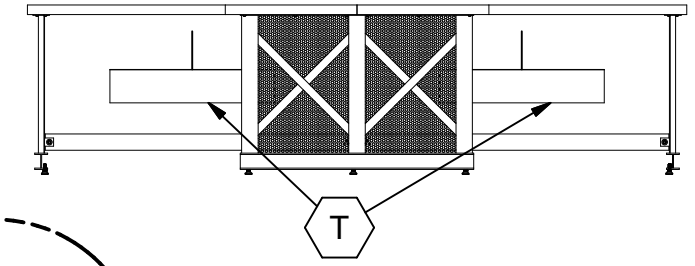


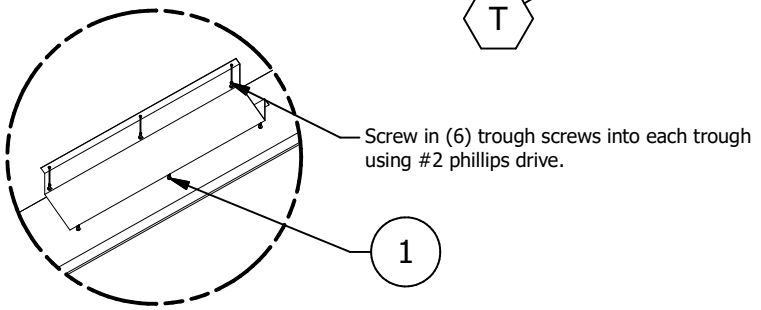
ASSEMBLY

STEP 15
Flip R2 return to upright position.
Align R2 to M2 desk and R4. Secure desks together with lag bolts into the shared legs and splice plate on the underside of R2.

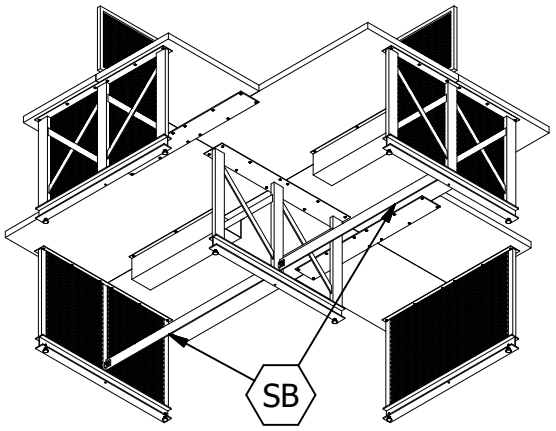


STEP 16
Align troughs to underside of joined desks using markings.

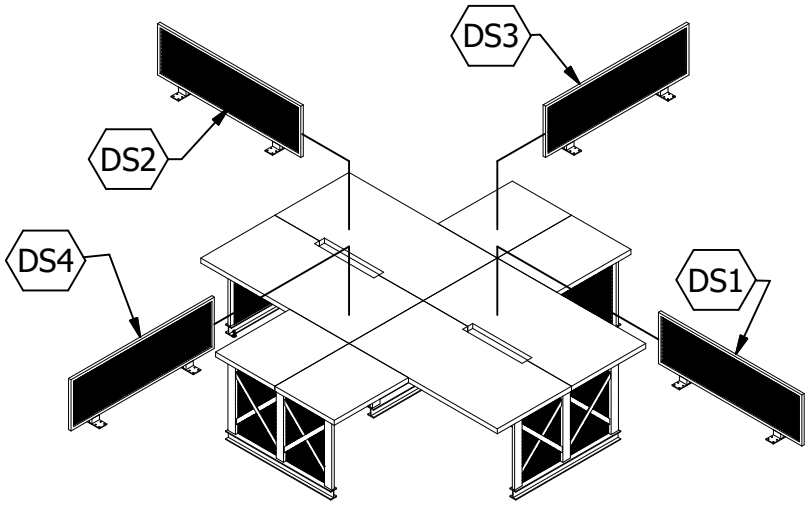


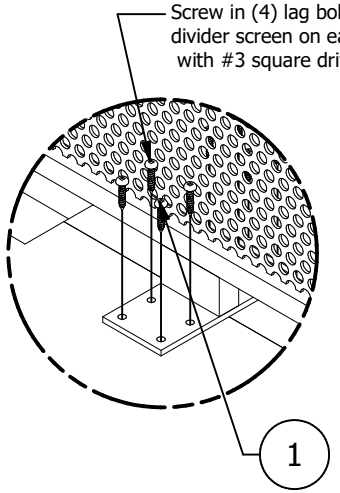


STEP 17
Tighten both bottom support bars.



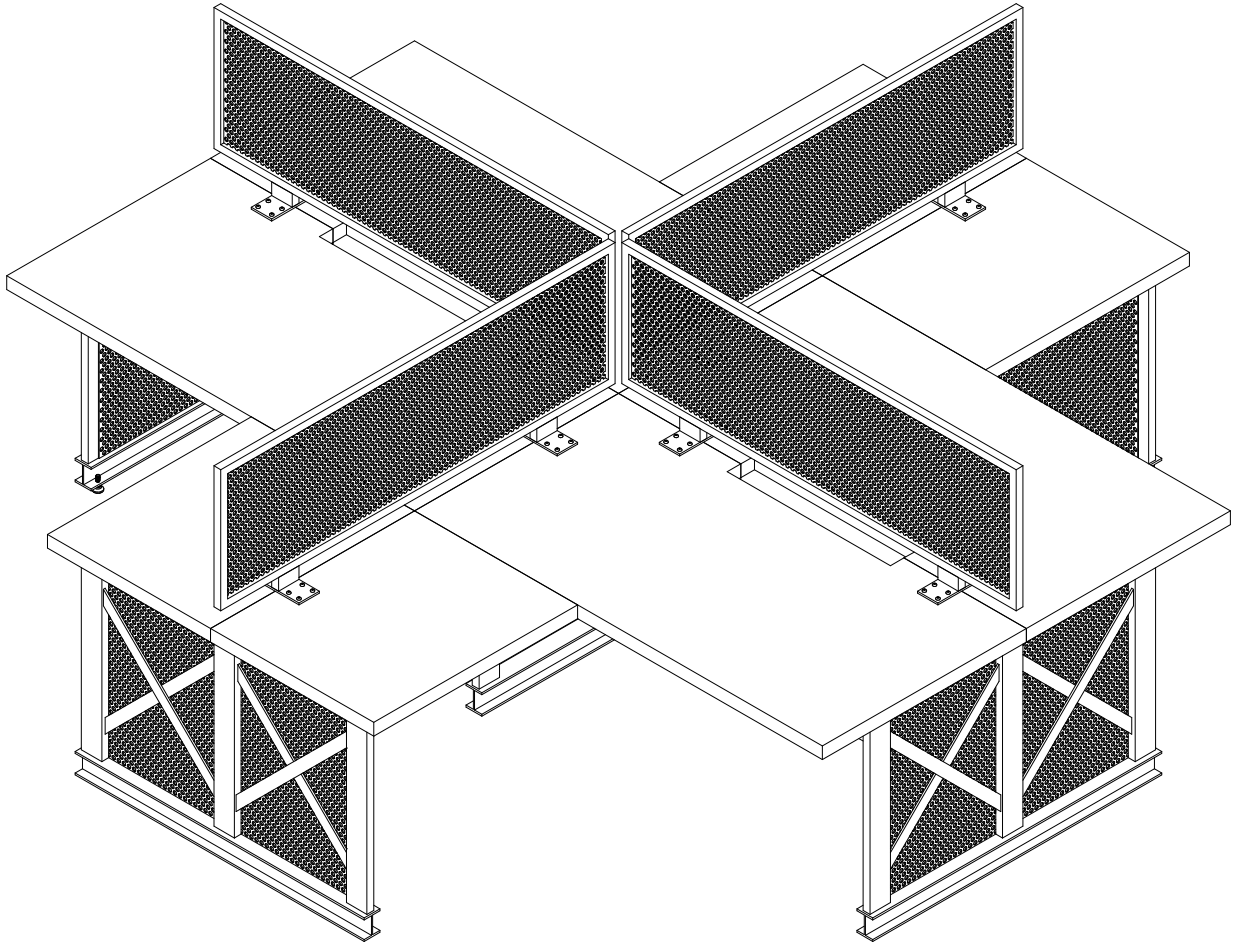
STEP 18
Align desktop screens to desks.





ASSEMBLY

STEP 19
Enjoy your desk!



CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.