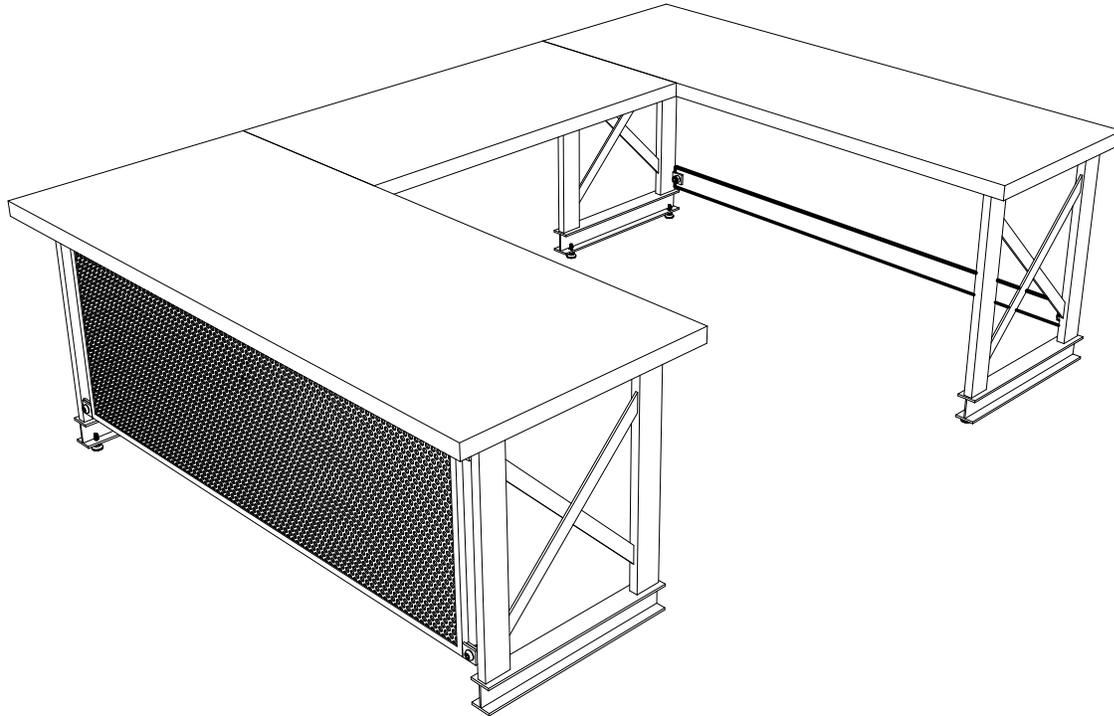


# CARRUCA U-SHAPE

## Assembly Instructions



### **Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. The furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

If you need further assistance of any kind,  
please contact:

Iron Age Office Operations Manager

Henry Dover

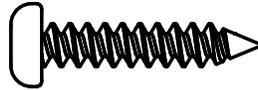
678-725-1473 (c)

[hd@ironageoffice.com](mailto:hd@ironageoffice.com)

# HARDWARE

Screws are shown actual size. You may receive extra hardware with your unit.

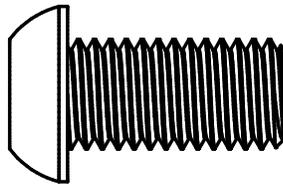
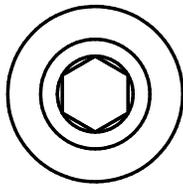
① 14-10 LAG BOLT  
QTY: 32



## Tools Required

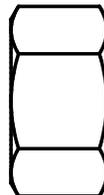
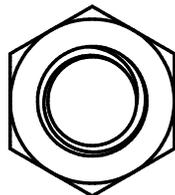
#3 Square Drive

② SCREEN BOLT  
QTY: 6



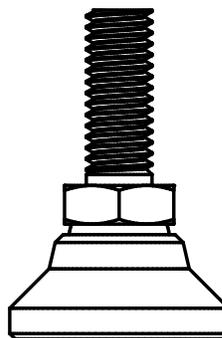
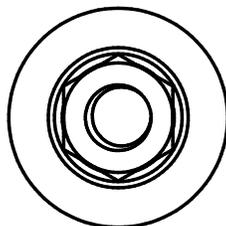
3/8 Hex Drive

③ SCREEN NUT  
QTY: 6



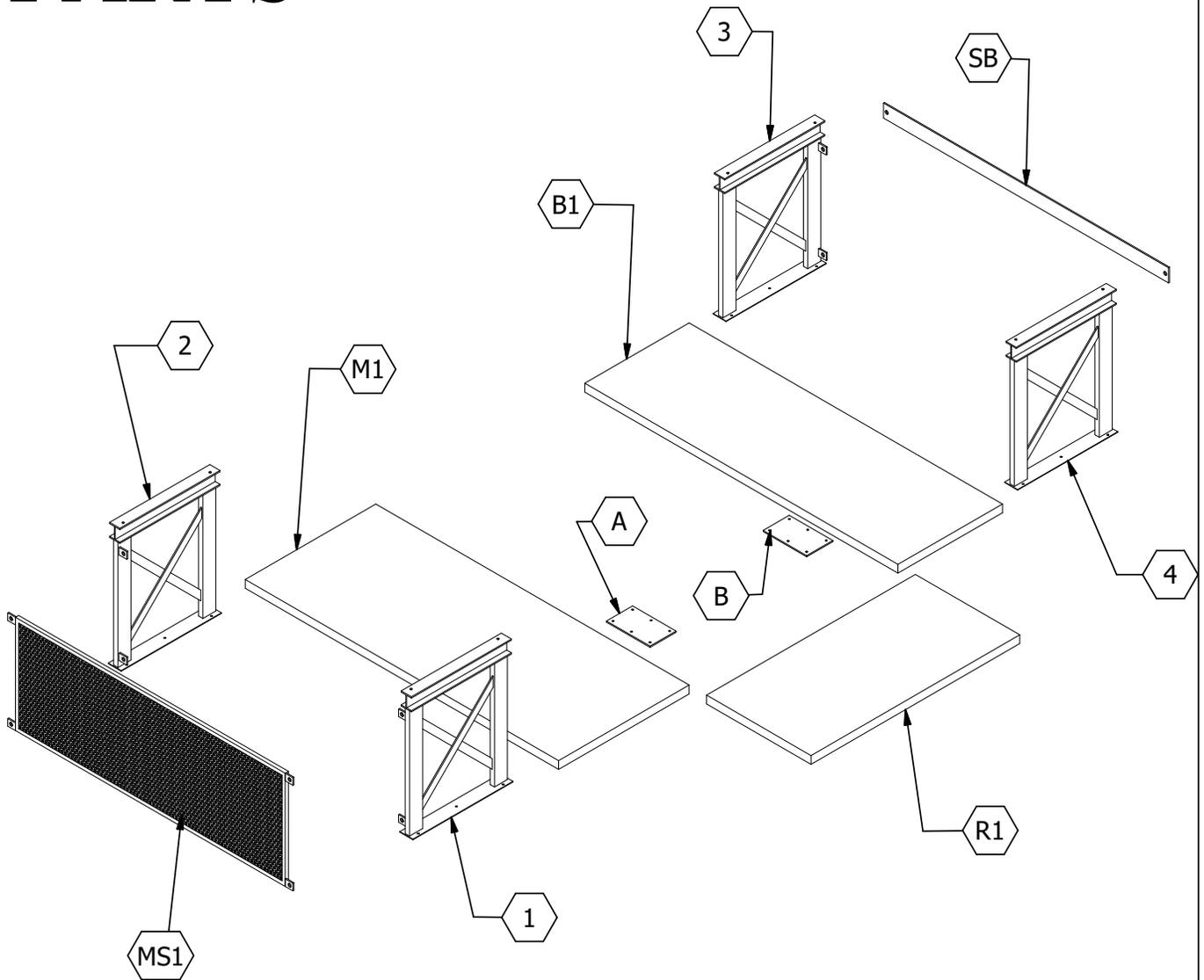
15/16 Crescent Wrench

④ LEVELING FOOT  
QTY: 8



9/16 Crescent Wrench

# PARTS



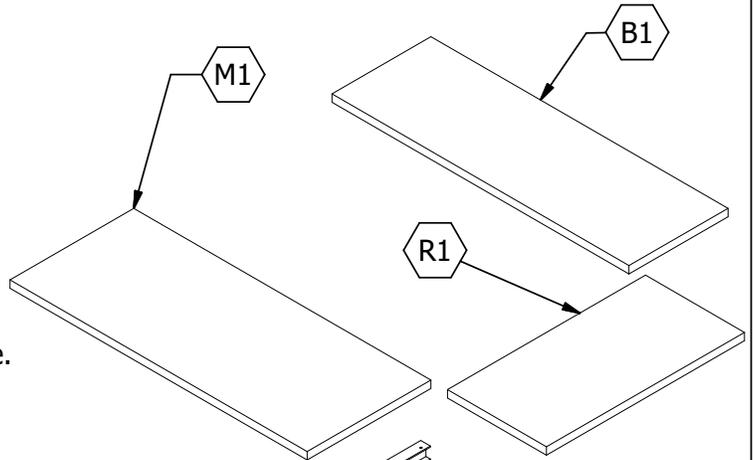
- 1** LEFT TABBED LEG
- 2** RIGHT TABBED LEG
- 3** BACK RIGHT TABBED LEG
- 4** BACK LEFT TABBED LEG
- A** SPLICE PLATE

- B** SPLICE PLATE
- M1** MAIN TOP
- R1** RETURN TOP
- B1** BACK TOP
- MS1** MAIN SCREEN
- SB** SUPPORT BAR

# ASSEMBLY

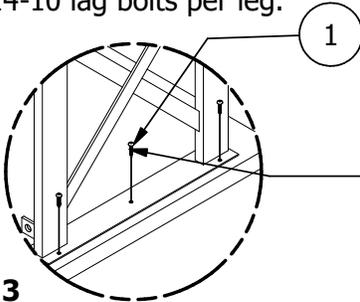
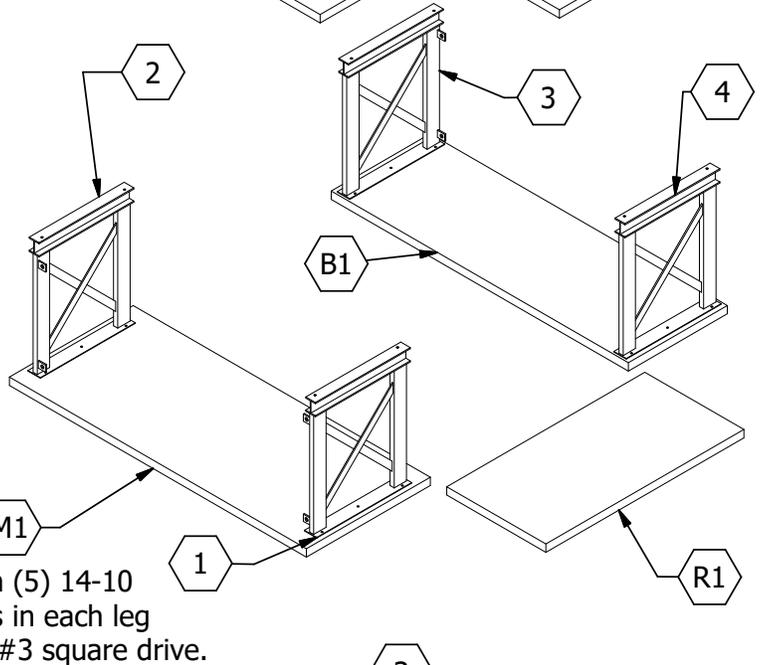
## STEP 1

Place wood top face down on a clean surface.



## STEP 2

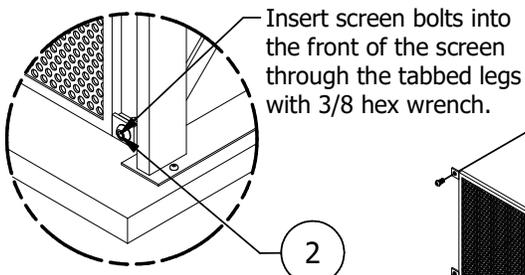
Align legs to wood top using markings on the underside of main top. Tabbed legs should be placed so that tabs are facing each other. Screw in all legs with (5) 14-10 lag bolts per leg.



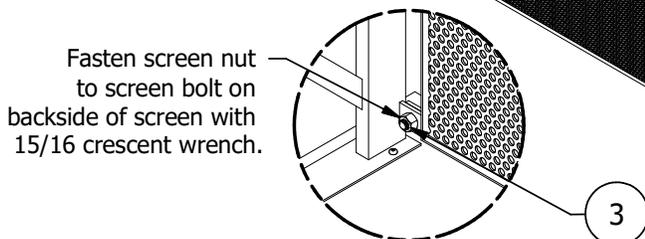
Screw in (5) 14-10 lag bolts in each leg using a #3 square drive.

## STEP 3

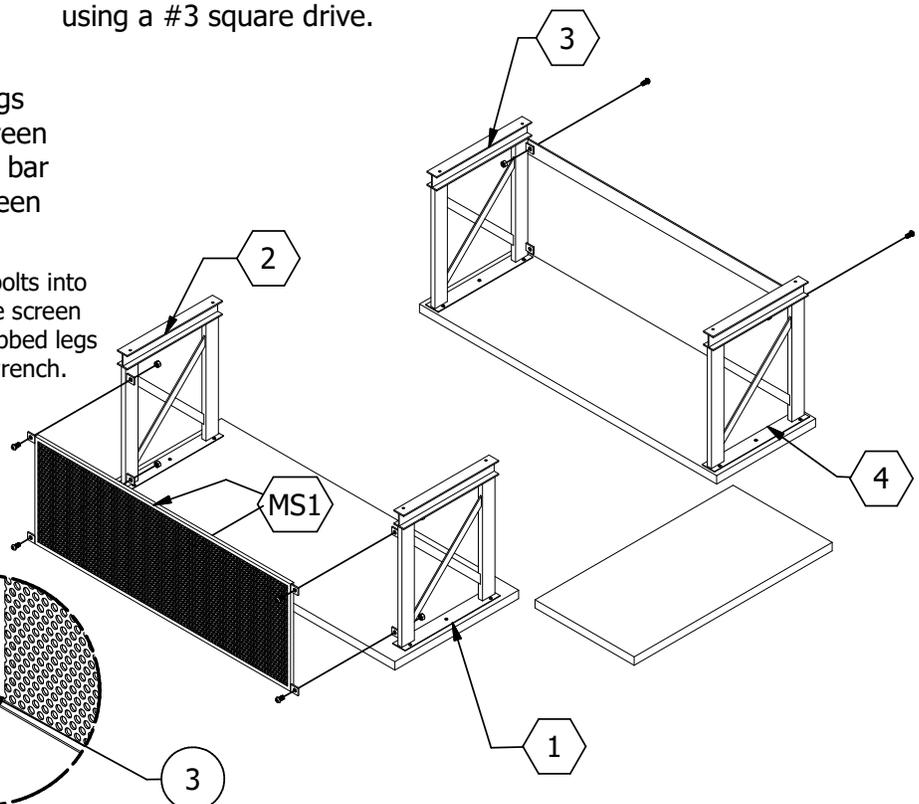
Attach screen to front tabbed legs with (4) screen bolts and (4) screen nuts into screen. Attach support bar to back tabbed legs with (2) screen bolts and screens nuts.



Insert screen bolts into the front of the screen through the tabbed legs with 3/8 hex wrench.



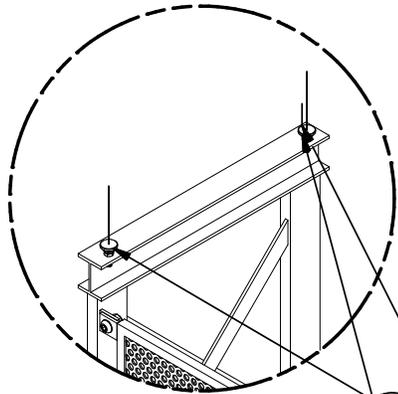
Fasten screen nut to screen bolt on backside of screen with 15/16 crescent wrench.



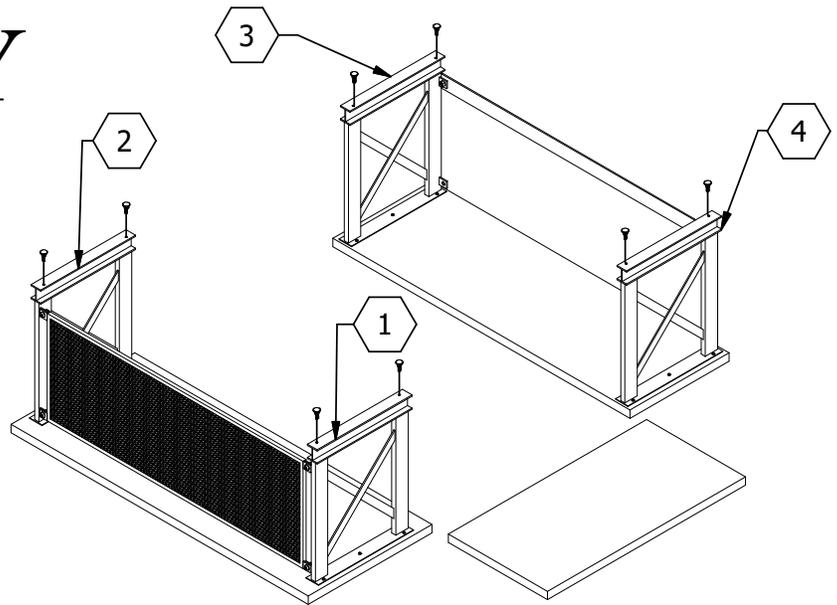
# ASSEMBLY

## STEP 4

Screw in (2) leveling feet in each leg.

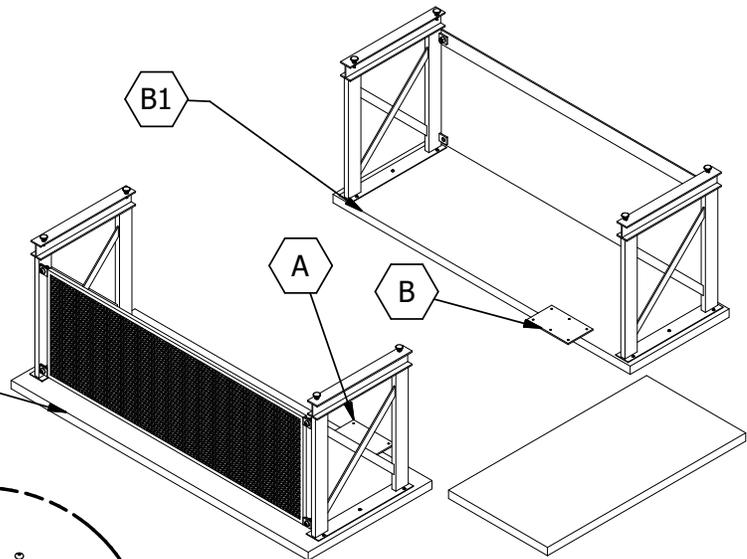


Screw in leveling foot into each leg with 9/16 crescent wrench.

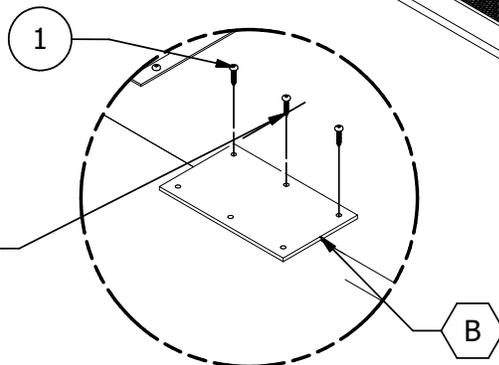


## STEP 5

Align splice plates following marking on backside of the main and back tops.



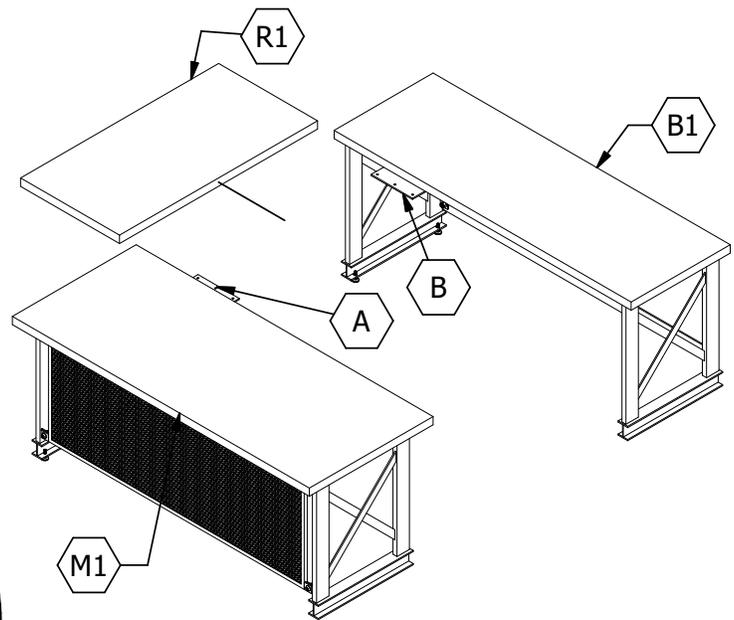
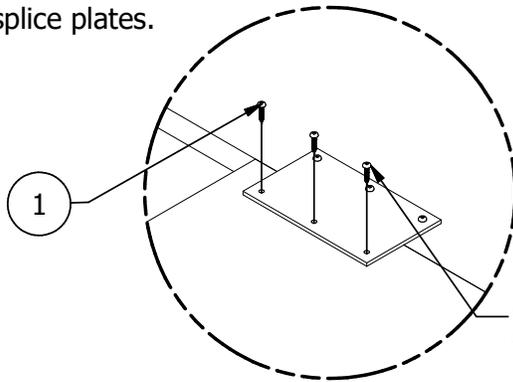
Attach splice plate at connection using (6) 14-10 lag bolts.



# ASSEMBLY

## STEP 6

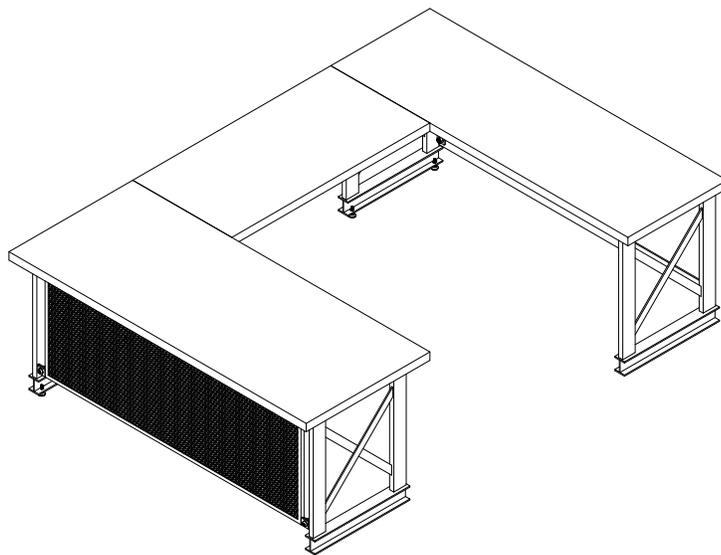
Flip main and back desks to an upright position. Align return top in between main and back desks, resting the top on the two splice plates.



Screw in remaining (3) 14-10 lag bolts in each splice plate on the underside of the return top to secure splice plates.

## STEP 7

Enjoy your desk!



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# CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.