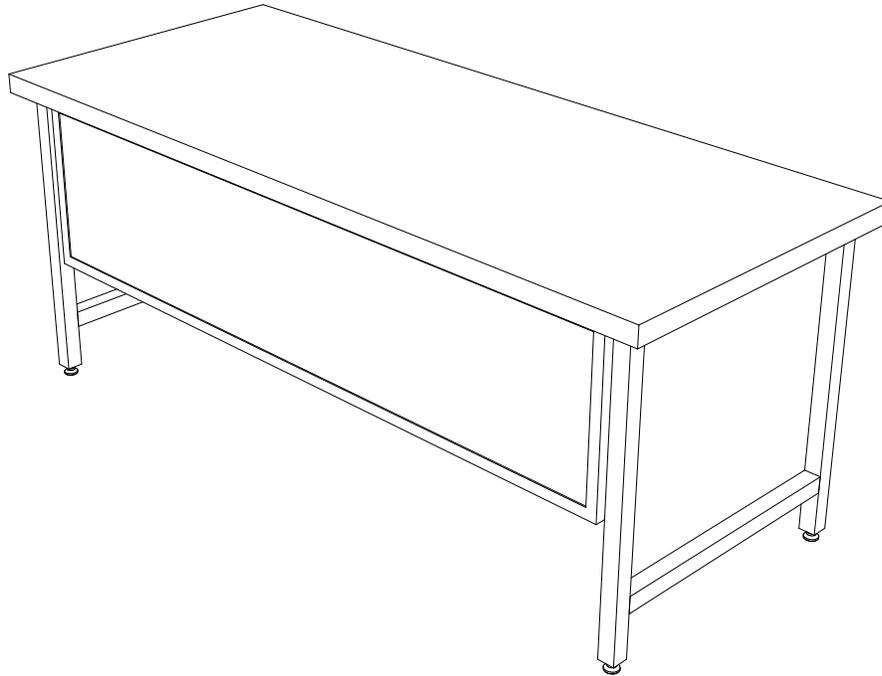


# ALORA SINGLE

## Assembly Instructions



### **Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. The furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

If you need further assistance of any kind,  
please contact:

Iron Age Office Operations Manager

Henry Dover

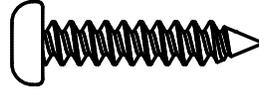
678-725-1473 (c)

[hd@ironageoffice.com](mailto:hd@ironageoffice.com)

# HARDWARE

Screws are shown actual size. You may receive extra hardware with your unit.

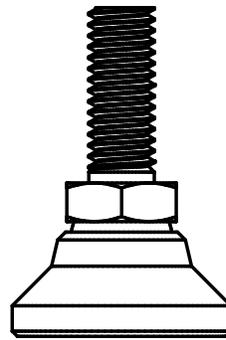
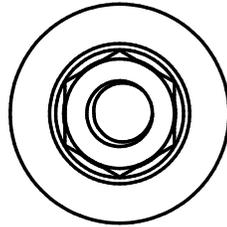
① 14-10 LAG BOLT  
QTY: 17



## Tools Required

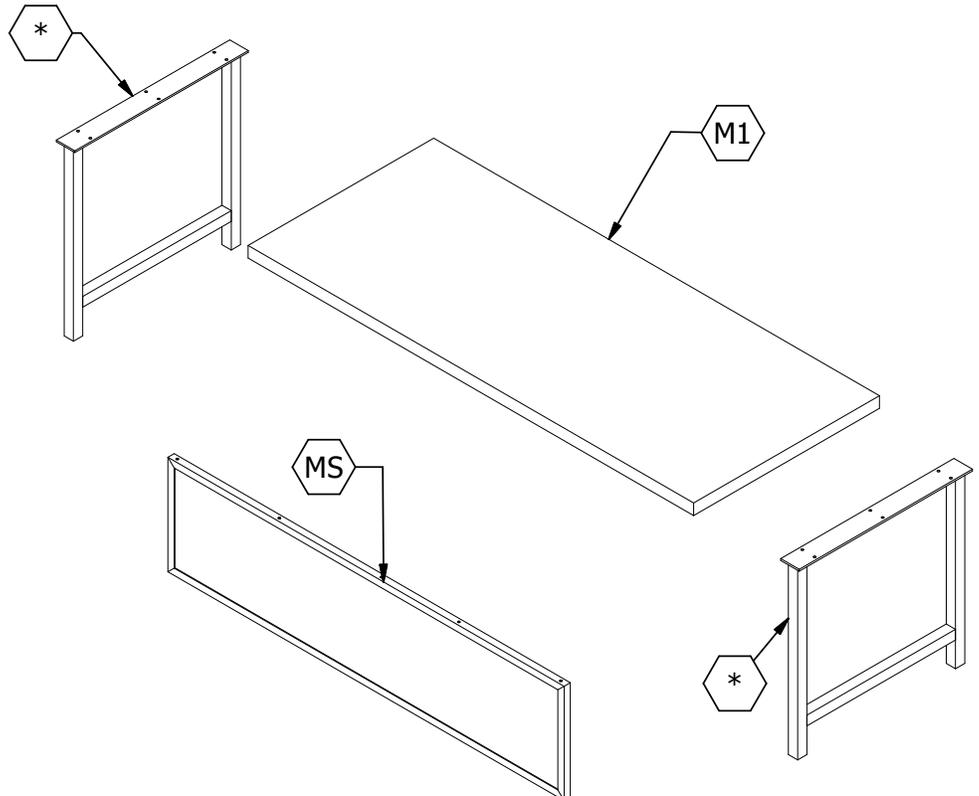
#3 Square Drive

④ LEVELING FOOT  
QTY: 4



9/16 Crescent Wrench

# PARTS



\* STANDARD LEG

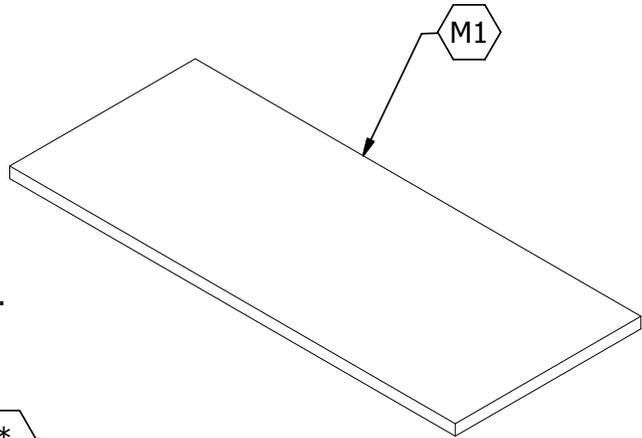
M1 MAIN TOP

MS MODESTY SCREEN

# ASSEMBLY

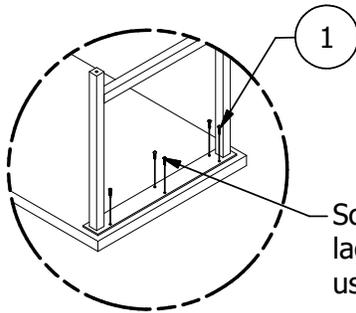
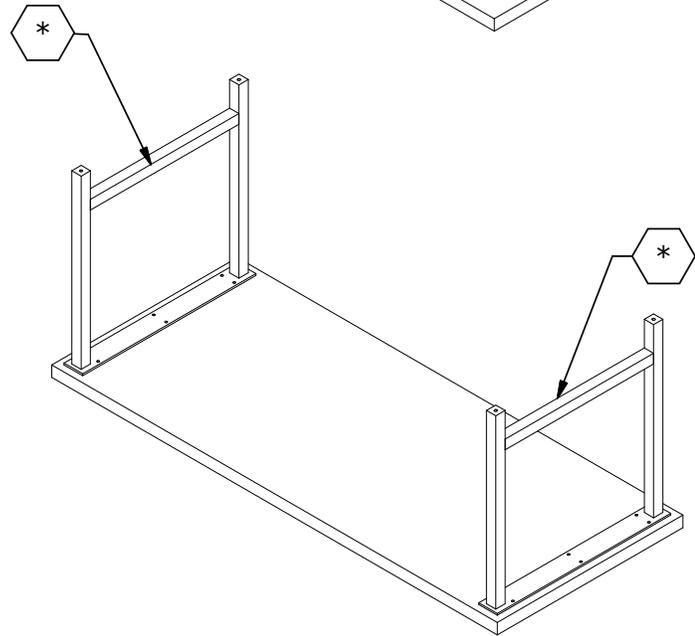
## STEP 1

Place wood top face down on a clean surface.



## STEP 2

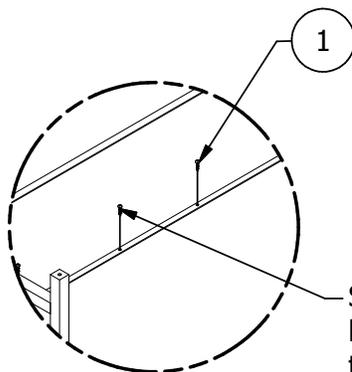
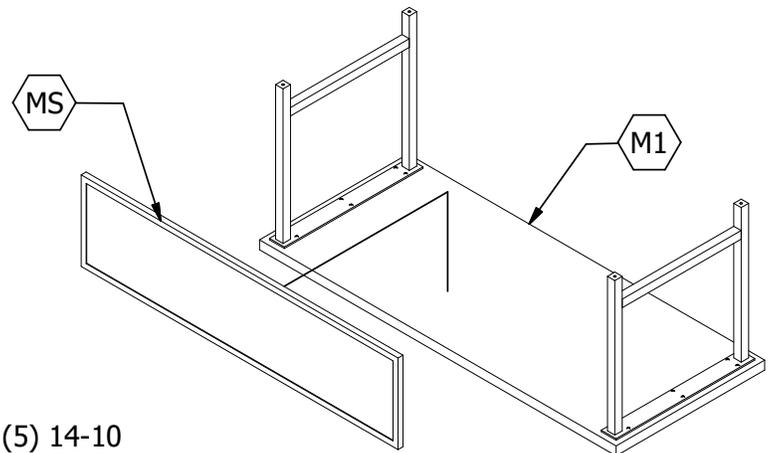
Align legs to wood top using markings on the underside of main top. Screw in all legs with (6) 14-10 lag bolts per leg.



Screw in (6) 14-10 lag bolts in each leg using a #3 square drive.

## STEP 3

Attach screen to bottom of top with (5) 14-10 lag bolts.



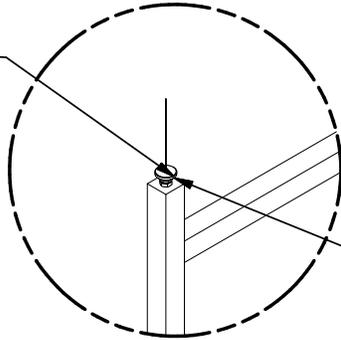
Screw in (5) 14-10 lag bolts into screen on the bottom of top.

# ASSEMBLY

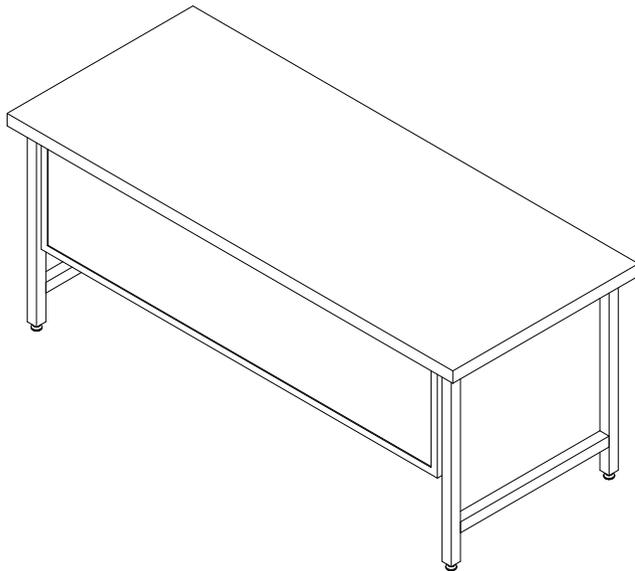
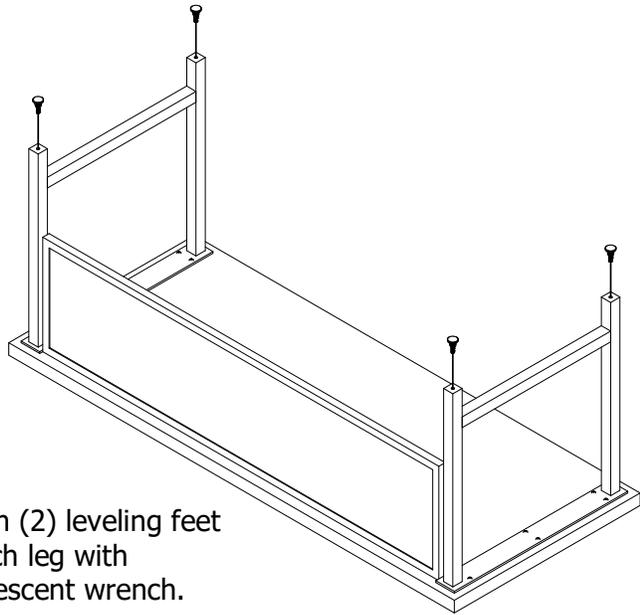
## STEP 4

Screw in (2) leveling feet in each leg.

4



Screw in (2) leveling feet into each leg with 9/16 crescent wrench.



## STEP 5

Flip desk and enjoy!

---

# CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.