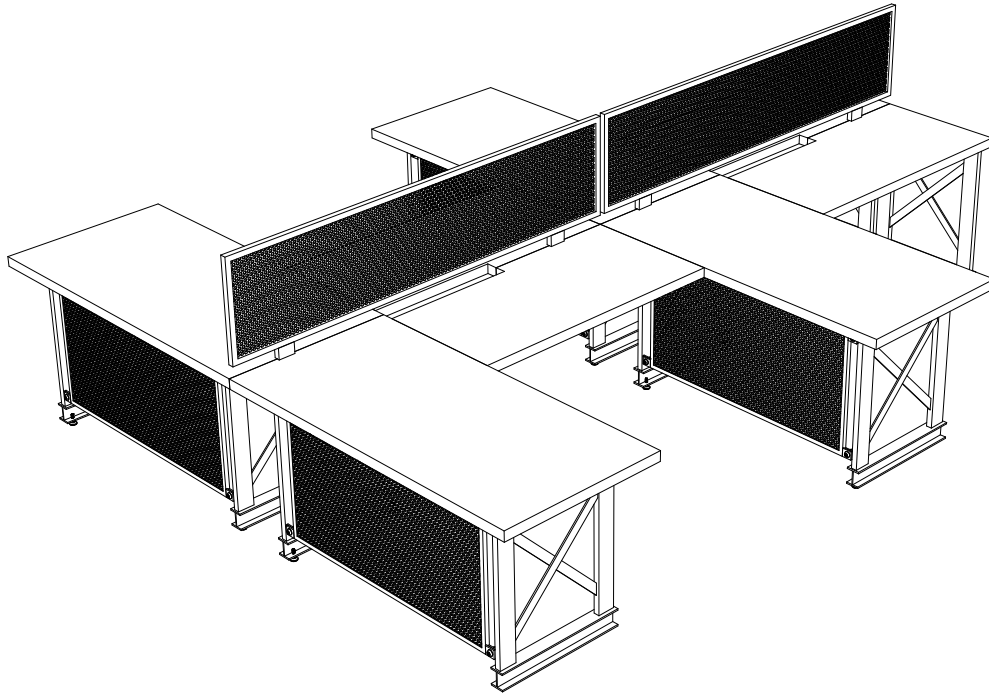


# CARRUCA 4 PERSON L-SHAPE WORKSTATION

## Assembly Instructions



**Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. Most furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

# HARDWARE

Screws are shown actual size. You may receive extra hardware with your unit.

## Tools Required

①

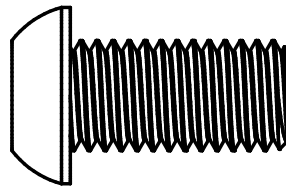
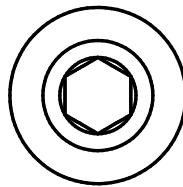
14-10 LAG BOLT  
**QTY: 118**



#3 Square Drive

②

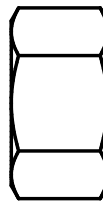
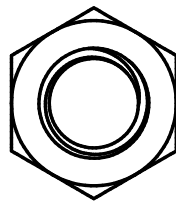
SCREEN BOLT  
**QTY: 16**



3/8 Hex Drive

③

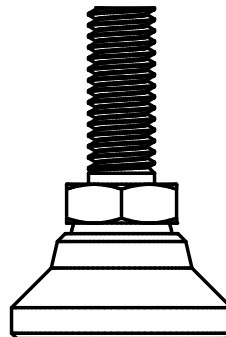
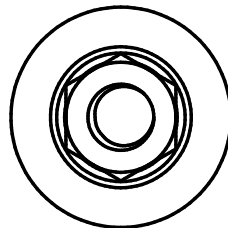
SCREEN NUT  
**QTY: 16**



15/16 Crescent Wrench

④

LEVELING FOOT  
**QTY: 20**



9/16 Crescent Wrench

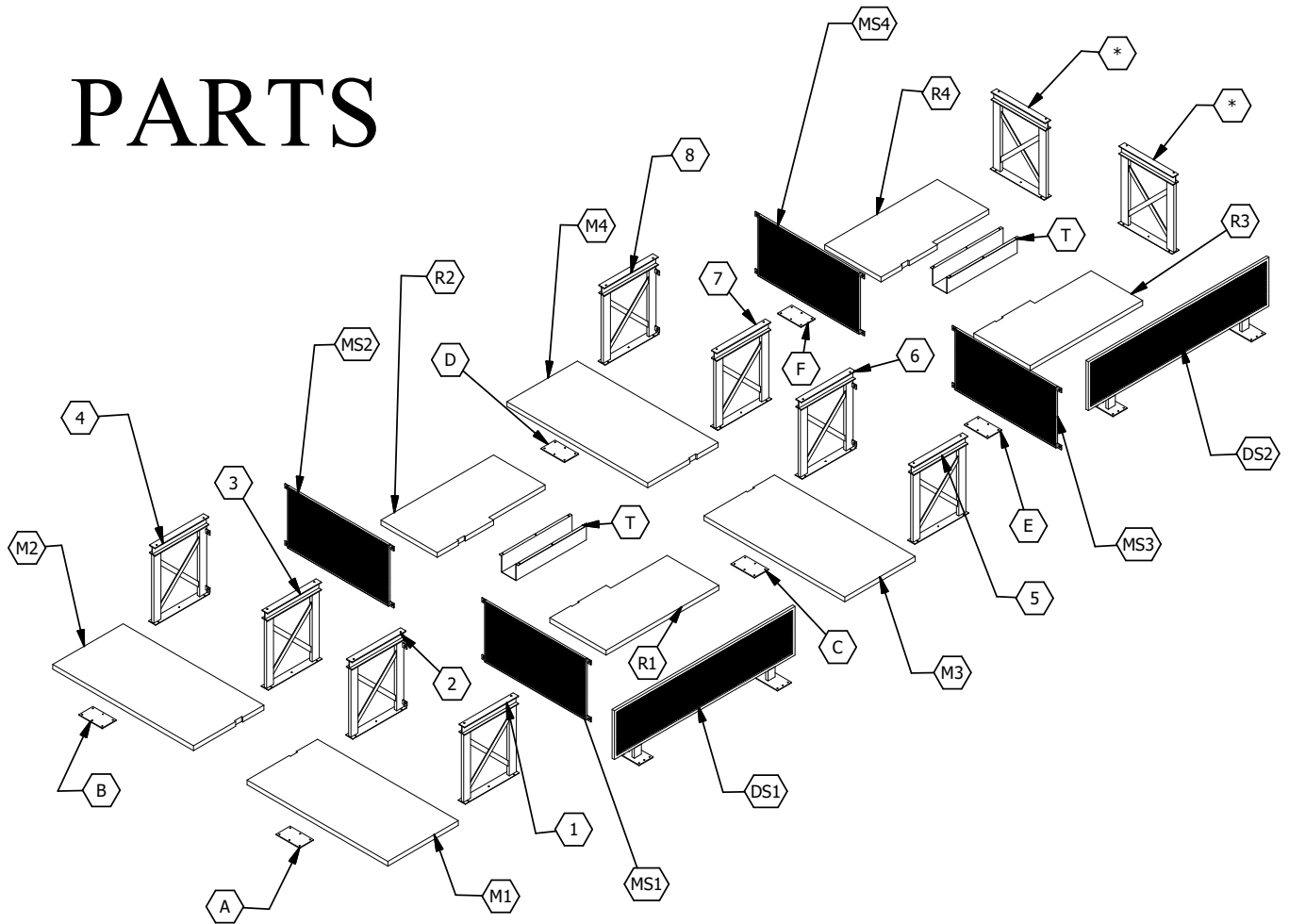
⑩

TROUGH SCREW  
**QTY: 12**



#2 Phillips Drive

# PARTS

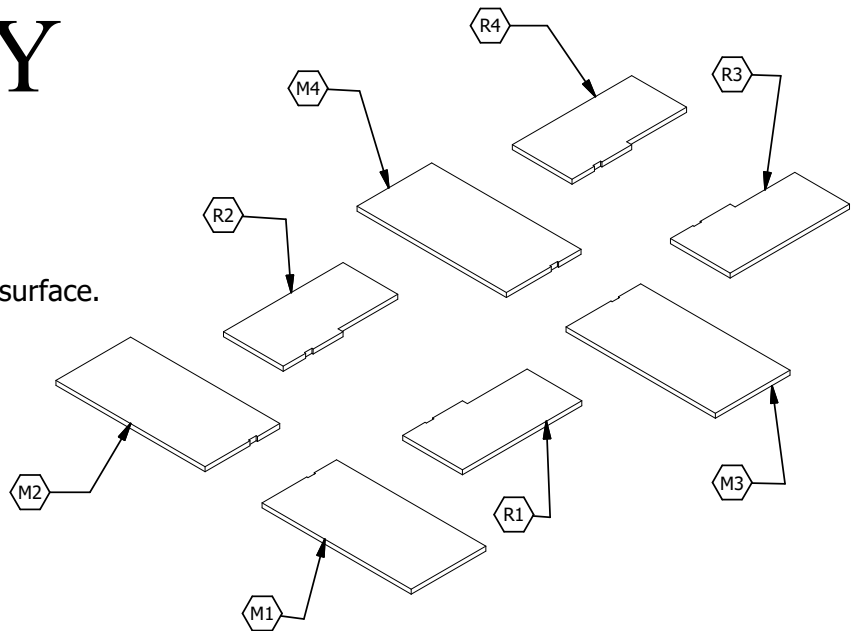


1	LEFT TABBED LEG	*	STANDARD LEG	M1	MAIN TOP
2	RIGHT TABBED LEG	A	SPLICE PLATE	M2	SECOND TOP
3	LEFT TABBED LEG	B	SPLICE PLATE	M3	THIRD TOP
4	RIGHT TABBED LEG	C	SPLICE PLATE	M4	FOURTH TOP
5	LEFT TABBED LEG	D	SPLICE PLATE	R1	RETURN TOP
6	RIGHT TABBED LEG	MS	MODESTY SCREEN	R2	SECOND RETURN TOP
7	LEFT TABBED LEG	DS	DIVIDER SCREEN	R3	THIRD RETURN TOP
8	RIGHT TABBED LEG	T	TROUGH	R4	FOURTH RETURN TOP

# ASSEMBLY

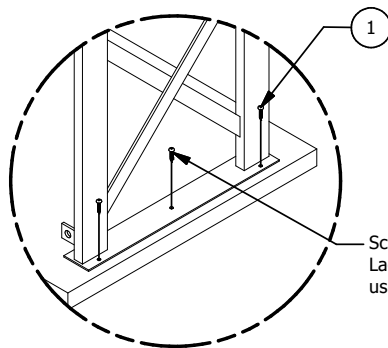
## STEP 1

Place wood tops face down on a clean surface.

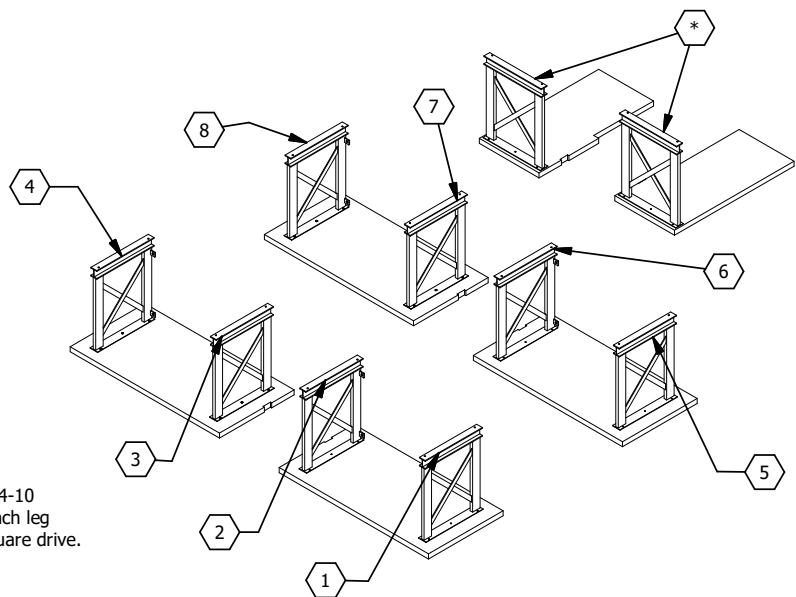


## STEP 2

Align legs using markings on the underside of the wood tops. Tabbed legs should be placed so that tabs are facing each other. Screw in all legs with (5) 14-10 lag bolts in each leg.

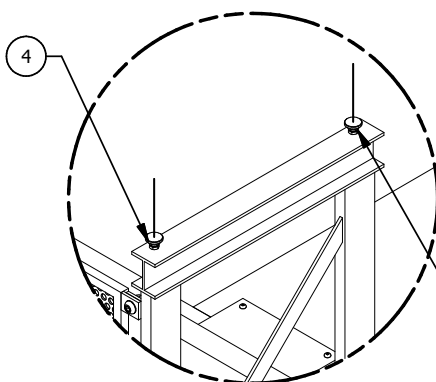


Screw in (5) 14-10 Lag bolts in each leg using a #3 square drive.

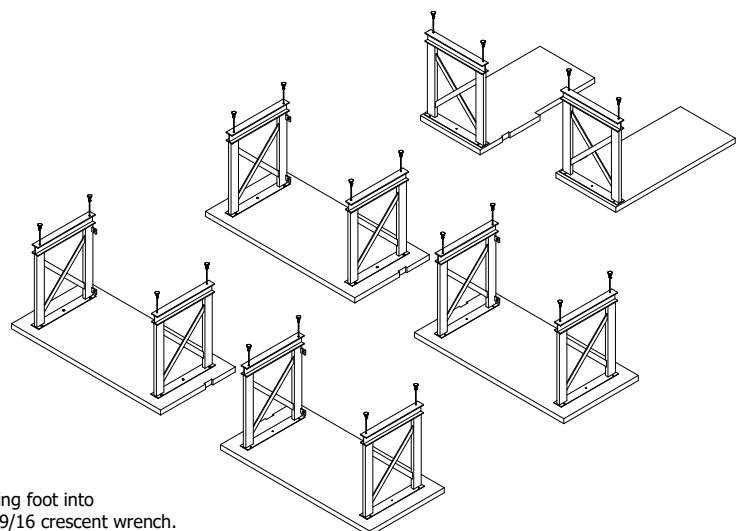


## STEP 3

Screw in (2) leveling feet in each leg.



Screw in leveling foot into each leg with 9/16 crescent wrench.

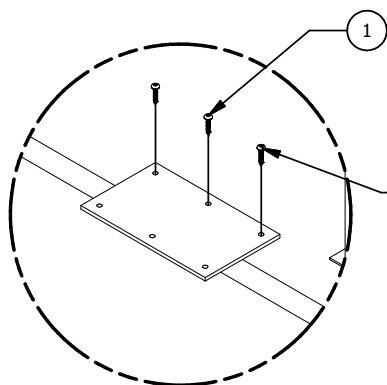




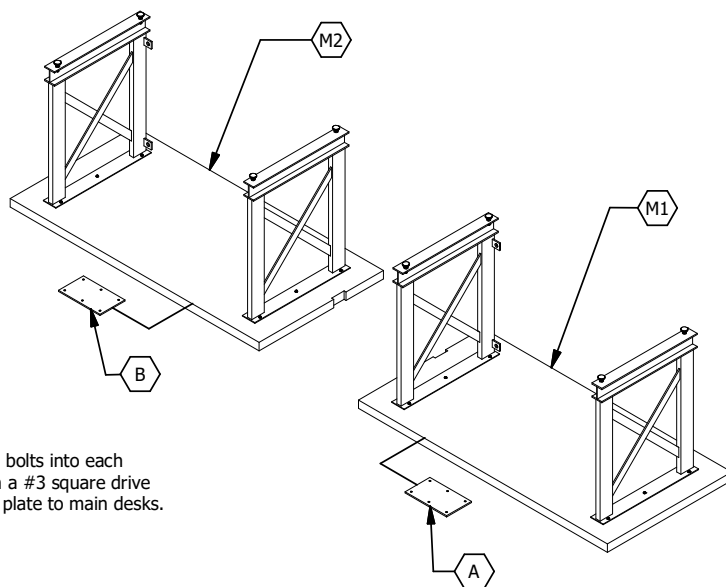
# ASSEMBLY

## STEP 4

Align splice plates to all main tops using markings on the tops.

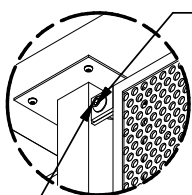


Screw in (3) lag bolts into each splice plate with a #3 square drive to secure splice plate to main desks.



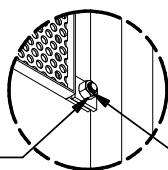
## STEP 5

Attach screens to front tabbed legs with (4) screen bolts and (4) screen nuts in each screen.

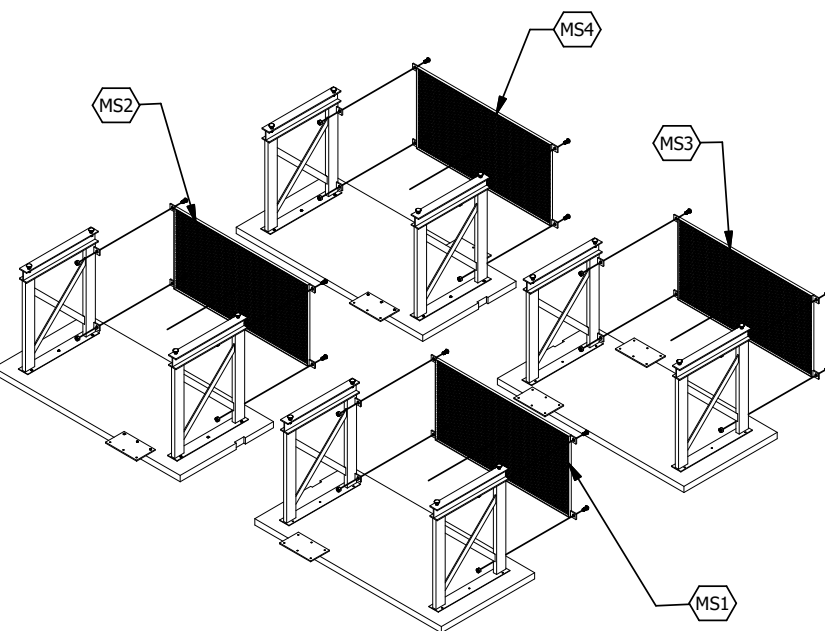


Insert screen bolts into the front of the screen through the tabbed legs using a 3/8 hex drive.

2

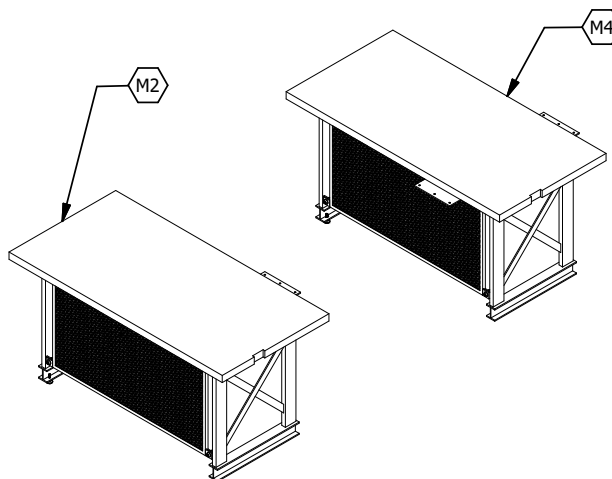


Fasten screen nut to screen bolt on backside of screen using a 15/16 crescent wrench.



## STEP 6

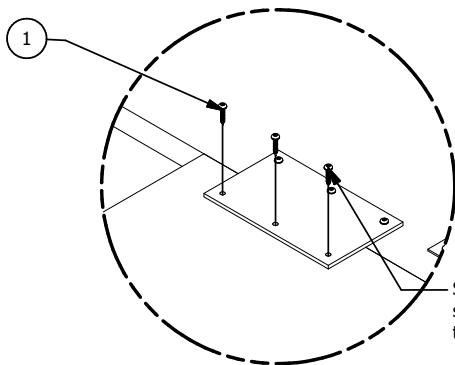
Flip M2 and M4 desks to an upright position.



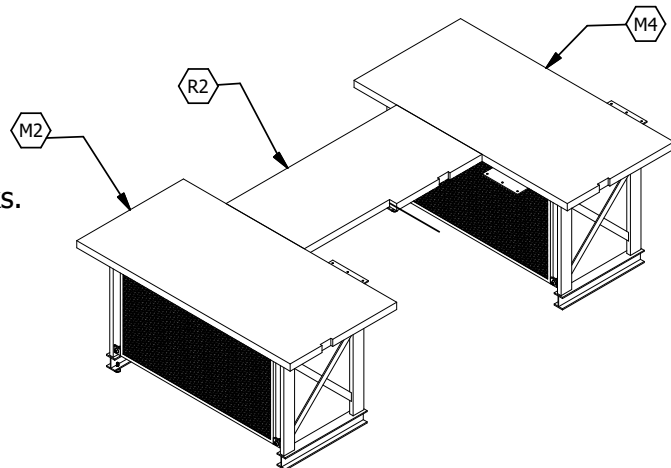
# ASSEMBLY

## STEP 7

Flip and align R2 desk between M2 and M4 desks.

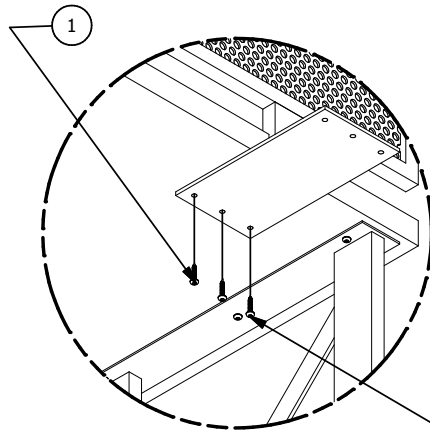


Screw in (3) lag bolts into each splice plate with a #3 square drive to secure splice plate to R2 desk.

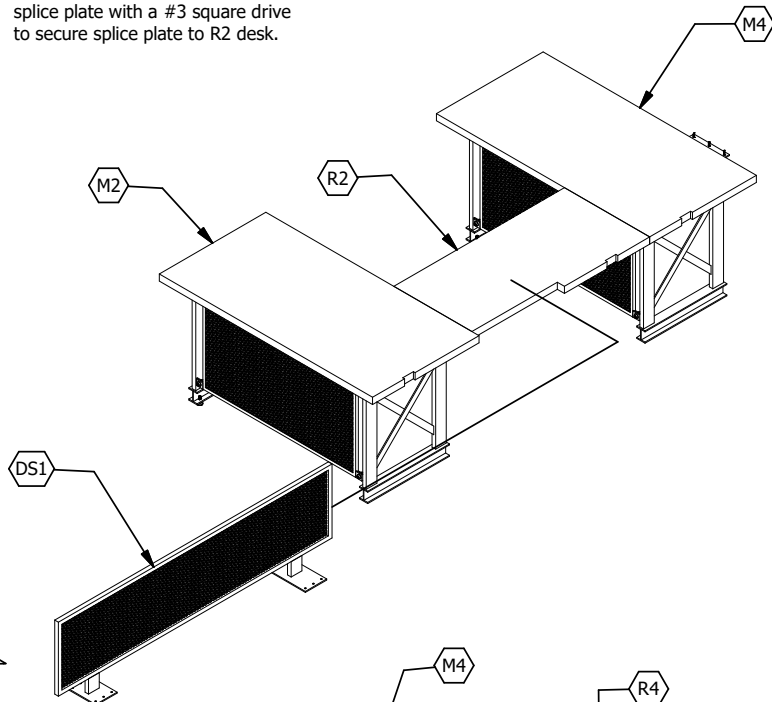


## STEP 8

Align divider screen to M2 and R2 desks.

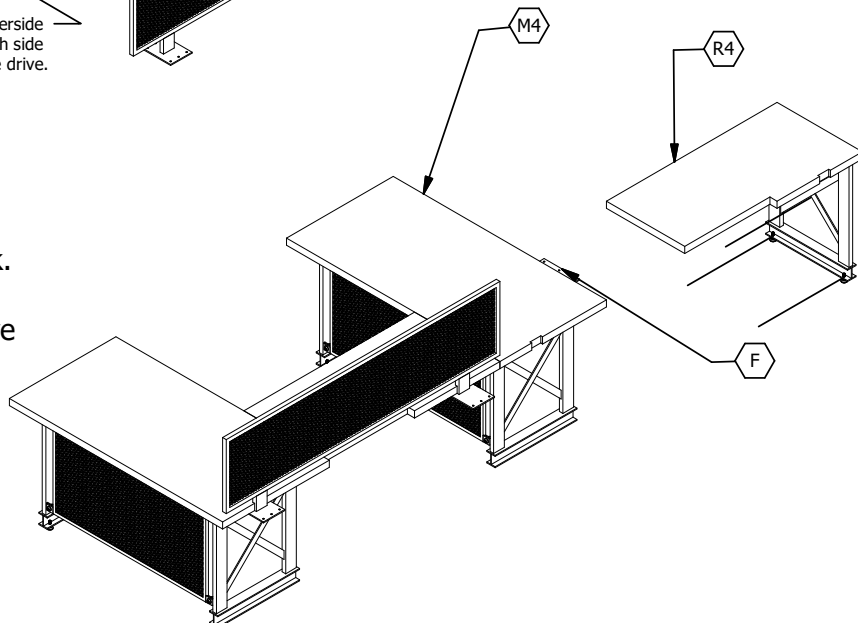


Secure divider screen to underside of M4 desk with (3) lag bolts on each side with a #3 square drive.



## STEP 9

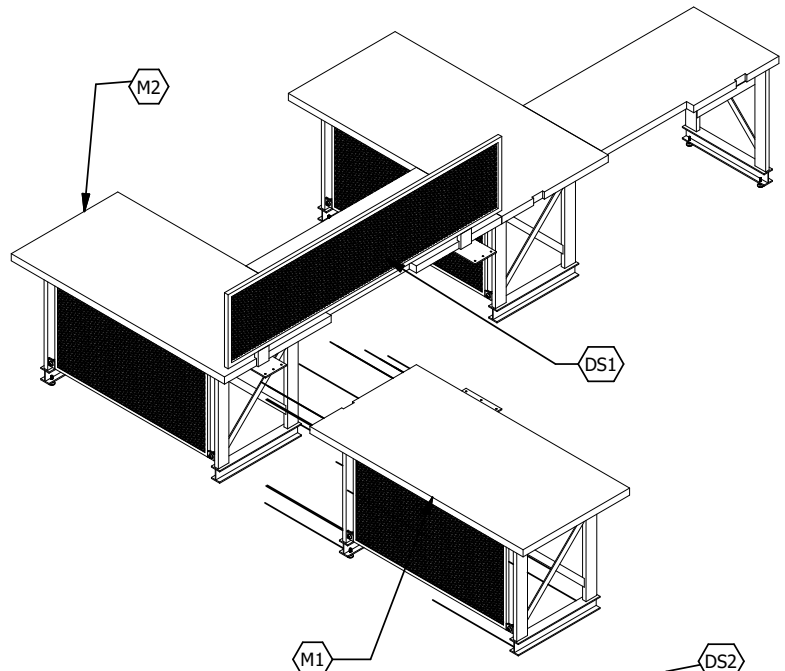
Flip and align R4 desk to M4 desk. Screw in (3) lag bolts into shared splice plate with a #3 square drive to secure splice plate to R4 desk.



# ASSEMBLY

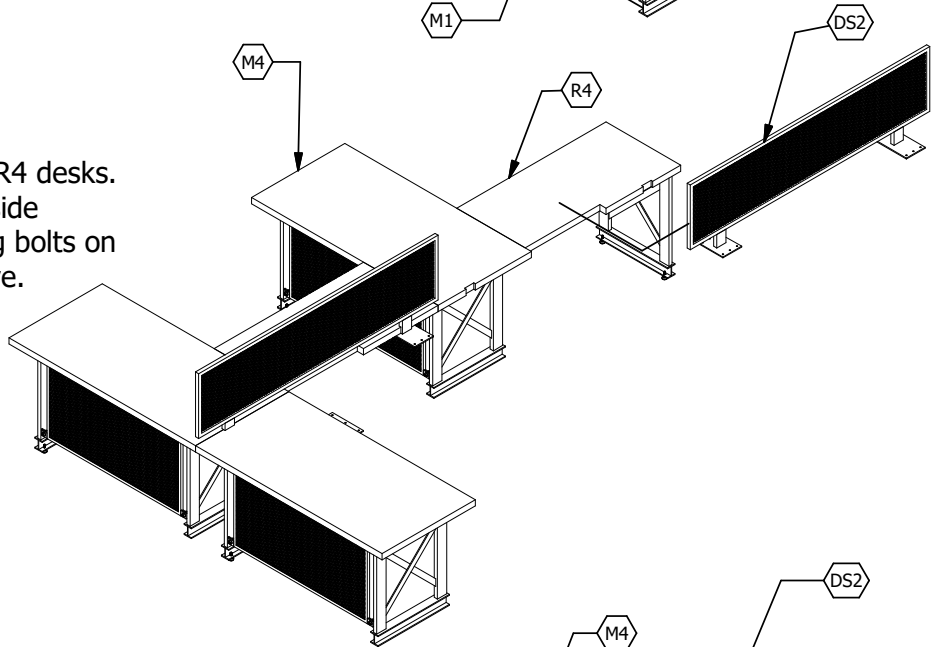
## STEP 10

Flip and align M1 desk to M2 desk. Secure M1 desk to M2 desk with (3) lag bolts in each side of divider screen on the underside of the M1 desk with a #3 square drive.



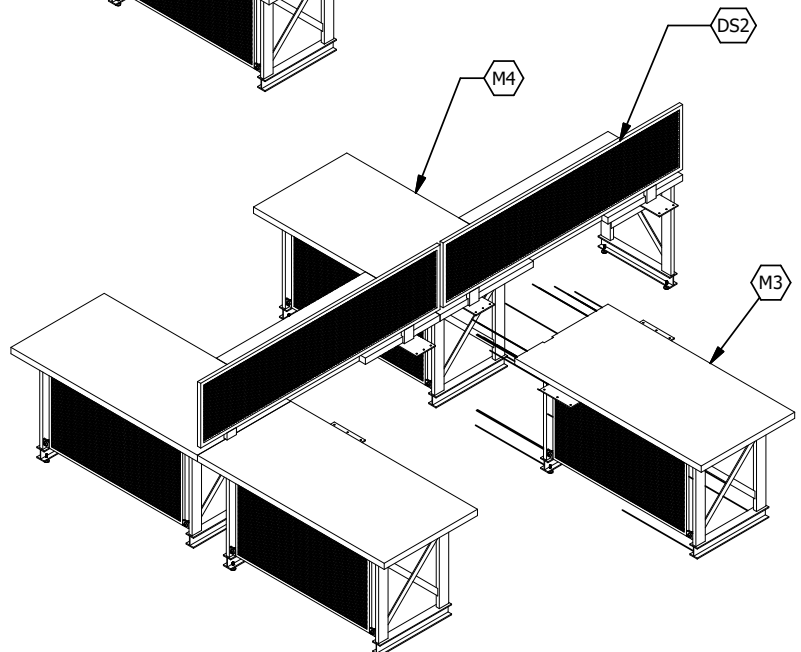
## STEP 11

Align divider screen to M4 and R4 desks. Secure divider screen to underside of M4 and R4 desks with (3) lag bolts on each side with a #3 square drive.



## STEP 12

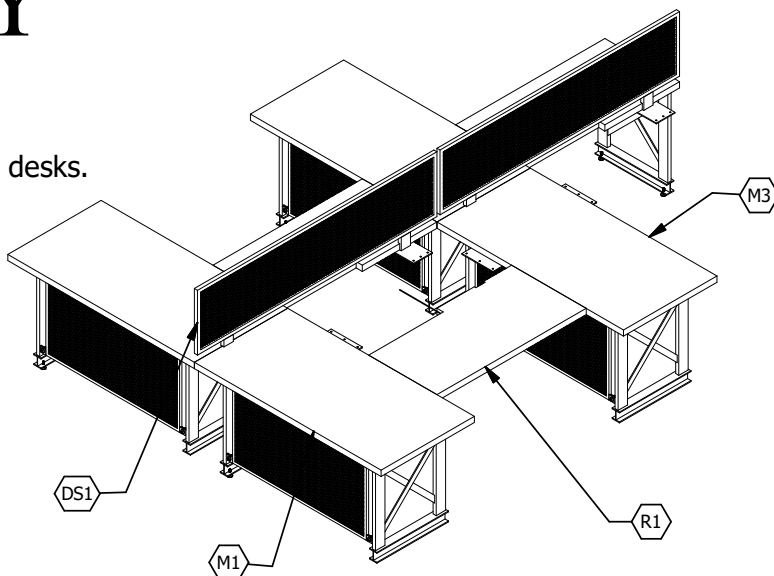
Flip and align M3 desk to M4 desk. Secure M3 desk to M4 desk with (3) lag bolts into divider screen on the underside of the M3 desk with a #3 square drive.



# ASSEMBLY

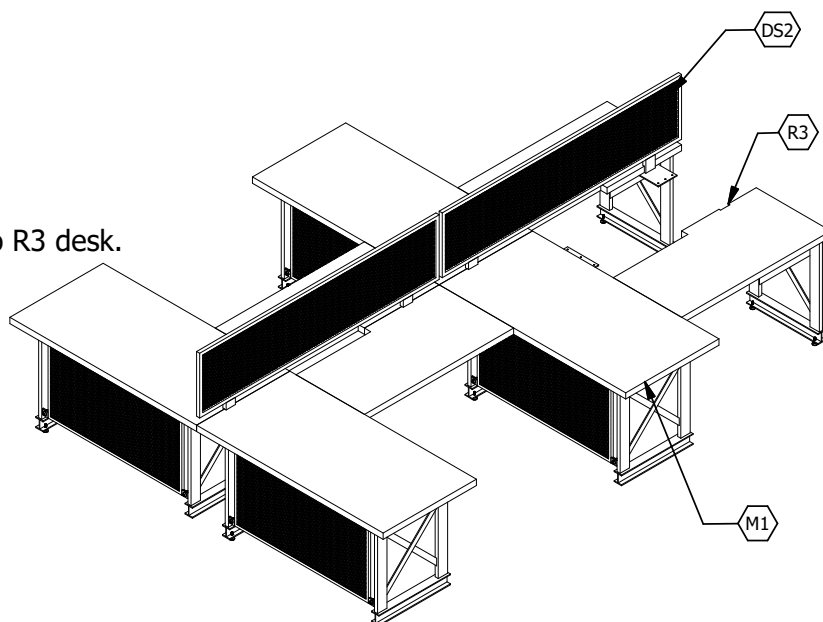
## STEP 13

Flip and align R1 desk between M1 and M3 desks.  
Screw in (3) lag bolts into each splice plate and divider screen with a #3 square drive to secure splice plate to R1 desk.



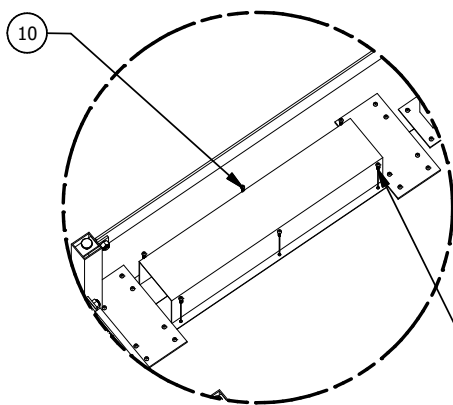
## STEP 14

Flip and align R3 desk to M3 desk.  
Screw in (3) lag bolts into shared splice plate and divider screen with a #3 square drive to secure splice plate to R3 desk.

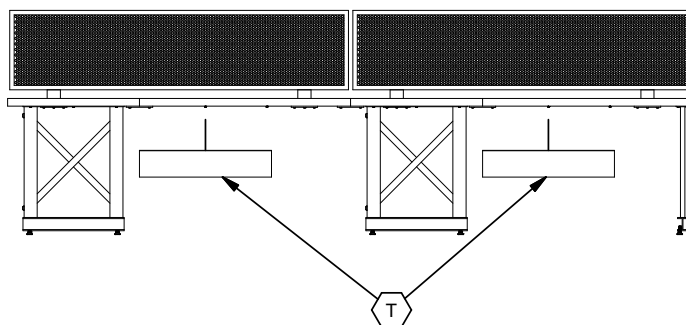


## STEP 15

Align troughs to underside of joined desks using markings.



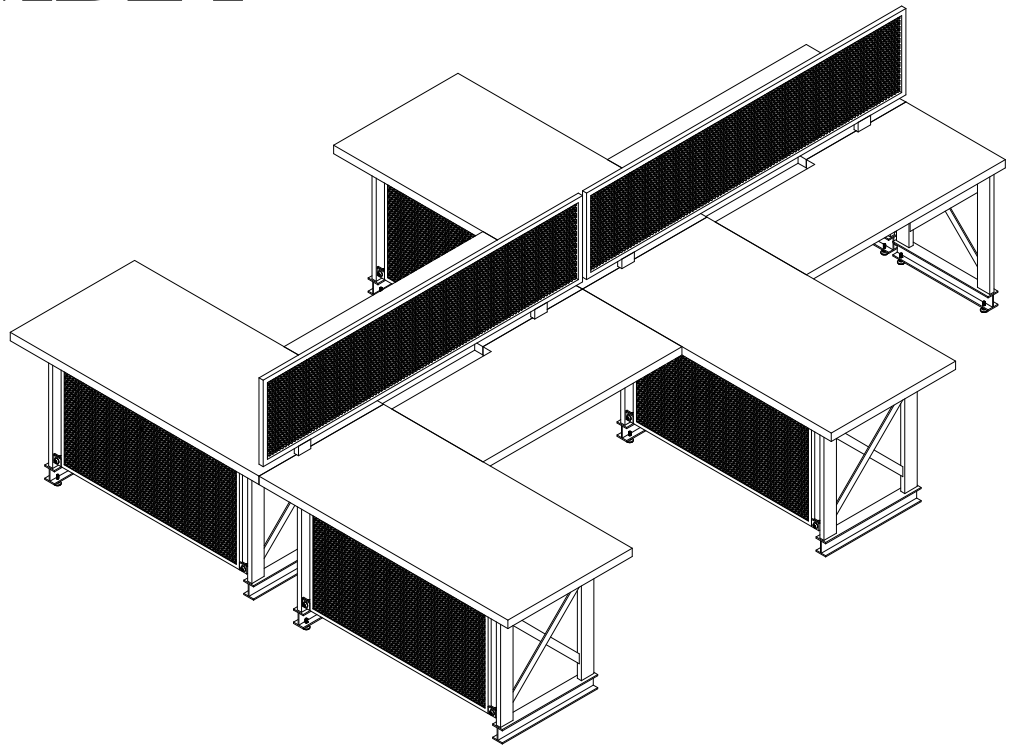
Screw in (6) troughs into each trough using a #2 phillips drive.



# ASSEMBLY

## **STEP 16**

Enjoy your desk!



---

# CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.