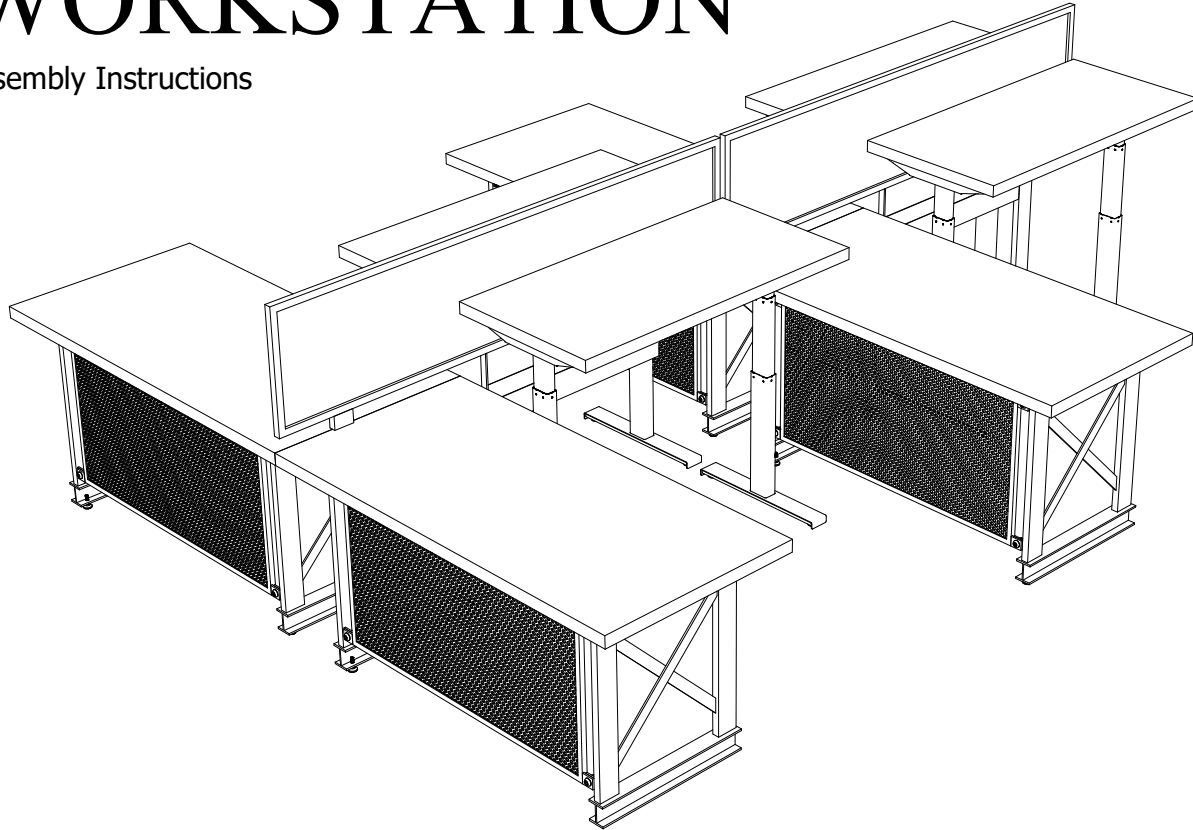


# CARRUCA 4 PERSON L-SHAPE SIT STAND WORKSTATION

Assembly Instructions



**Thank you for your purchase!**

Iron Age Office furniture is uniquely and individually fabricated. For this reason, your furniture is pre-assembled and labeled before shipping. Labels are marked on the underside of the furniture. Most furniture is then deconstructed prior to shipping. Pieces that uniquely correspond can typically be found on the same pallet.

Assembly is best completed by keeping the pieces that correspond together. Clear your work area of anything that could scratch furniture surfaces. If possible, cover your work area with a clean, soft blanket. Carefully flip any wooden tops over and inspect the bottom sides for markings. Match legs, flat brackets, etc. to the appropriate labels.

If you need further assistance of any kind,  
please contact:

Iron Age Office Operations Manager  
Henry Dover  
678-725-1473 (c)  
[hd@ironageoffice.com](mailto:hd@ironageoffice.com)

# HARDWARE

Screws are shown actual size. You may receive extra hardware with your unit.

①

14-10 LAG BOLT  
**QTY: 60**

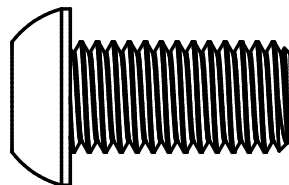
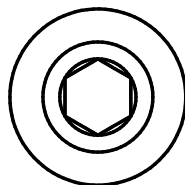


## Tools Required

#3 Square Drive

②

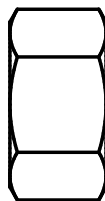
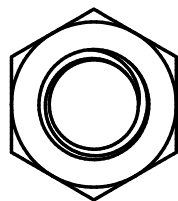
SCREEN BOLT  
**QTY: 20**



3/8 Hex Drive

③

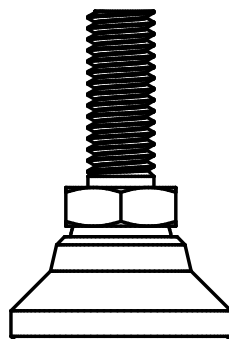
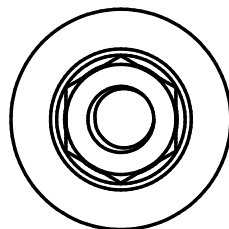
SCREEN NUT  
**QTY: 20**



15/16 Crescent Wrench

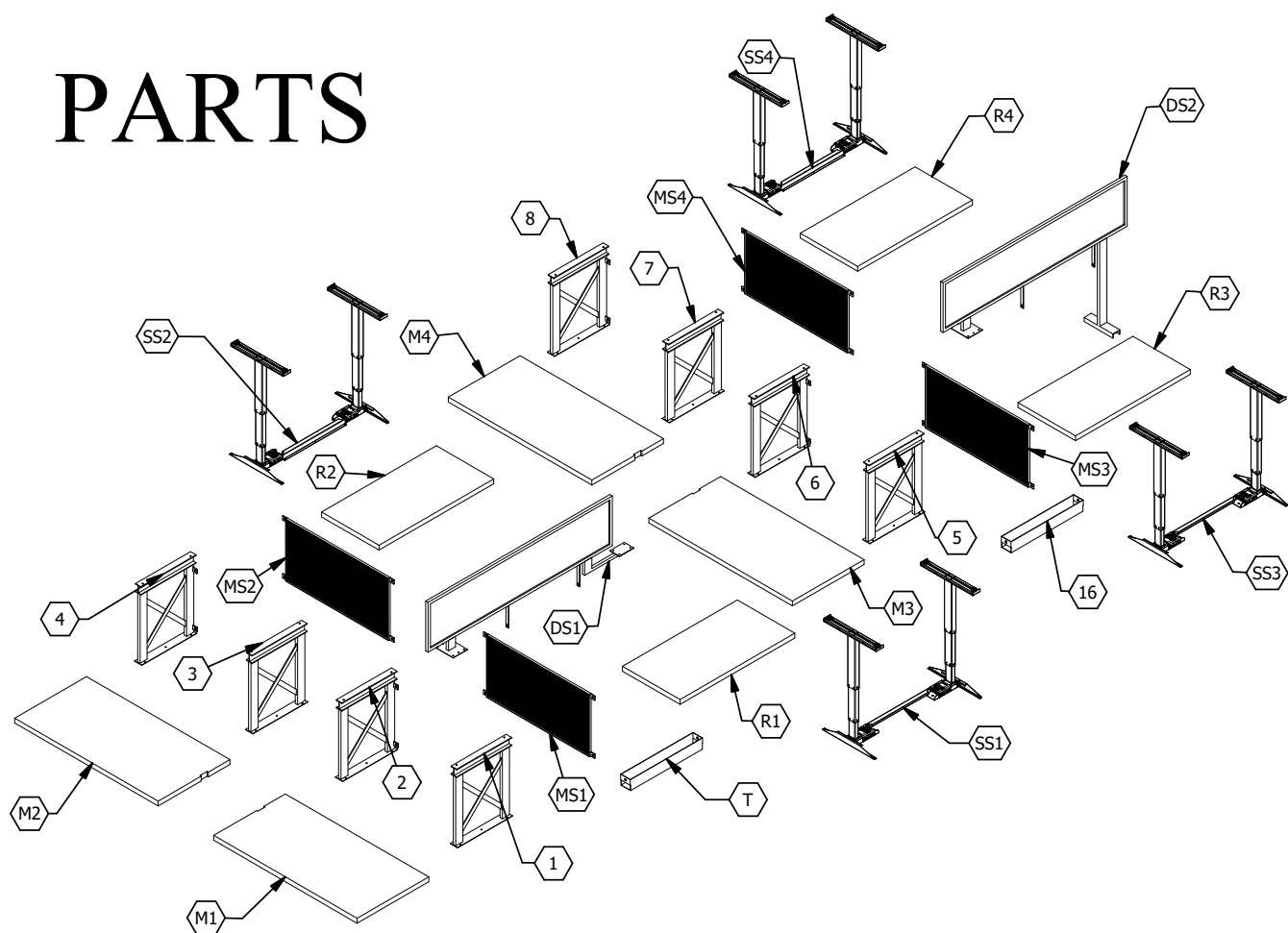
④

LEVELING FOOT  
**QTY: 18**



9/16 Crescent Wrench

# PARTS

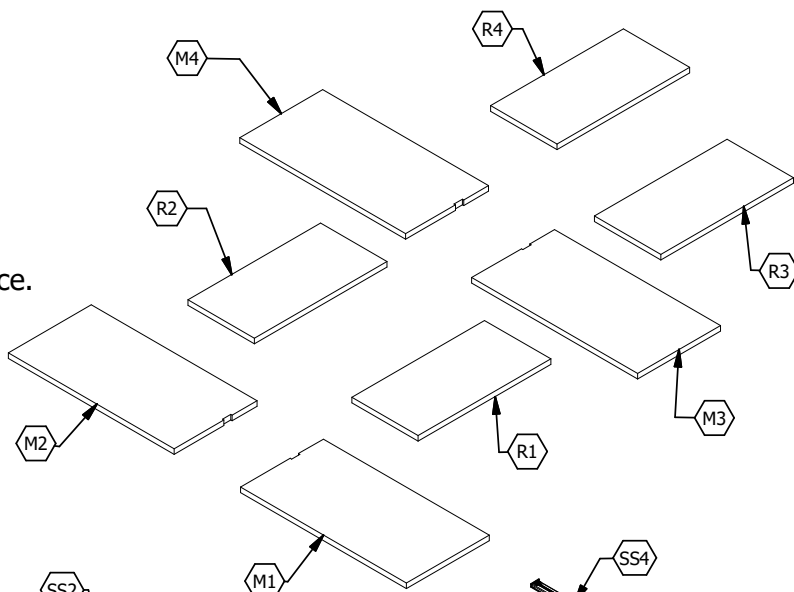


1	LEFT TABBED LEG	7	LEFT TABBED LEG	M1	MAIN TOP
2	RIGHT TABBED LEG	8	RIGHT TABBED LEG	M2	SECOND TOP
3	LEFT TABBED LEG	SS	SIT STAND BASE *Instructions and hardware included in sit stand packaging.	M3	THIRD TOP
4	RIGHT TABBED LEG	MS	MODESTY SCREEN	M4	FOURTH TOP
5	LEFT TABBED LEG	DS	UNDERMOUNT DIVIDER SCREEN	R1	RETURN TOP
6	RIGHT TABBED LEG	DS2	FLOOR MOUNT DIVIDER SCREEN	R2	SECOND RETURN TOP
		T	TROUGH	R3	THIRD RETURN TOP
				R4	FOURTH RETURN TOP

# ASSEMBLY

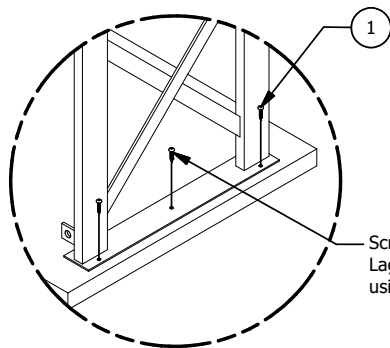
## STEP 1

Place wood tops face down on a clean surface.

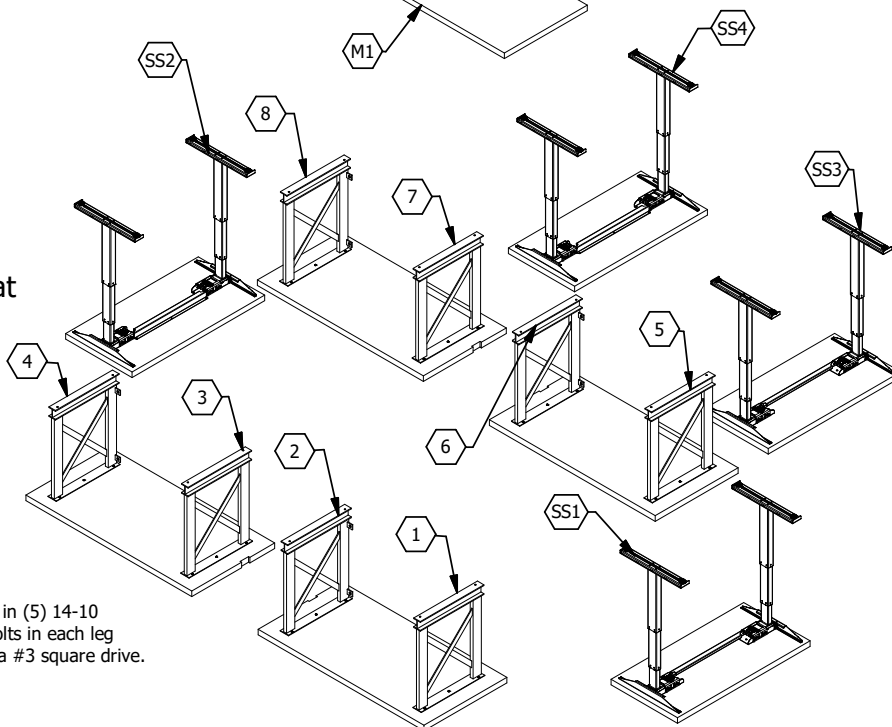


## STEP 2

Assemble sit stand base according to package instructions. Align legs using markings on the underside of the wood tops. Tabbed legs should be placed so that tabs are facing each other.

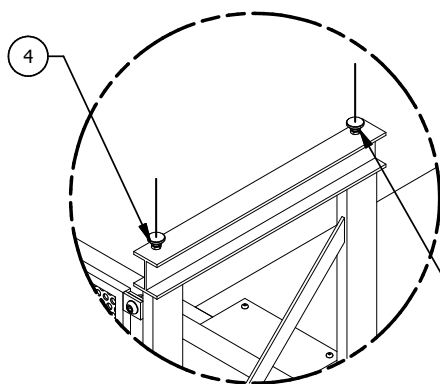


Screw in (5) 14-10 Lag bolts in each leg using a #3 square drive.

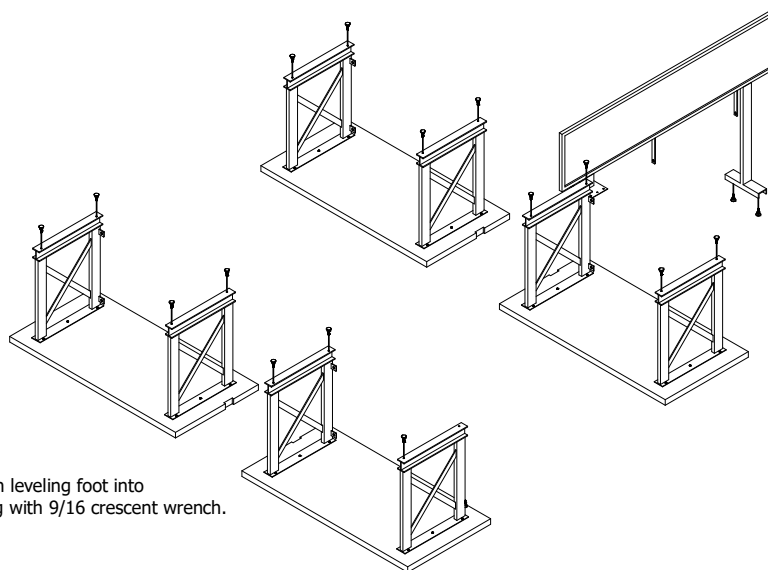


## STEP 3

Screw in (2) leveling feet in each leg and divider screen.



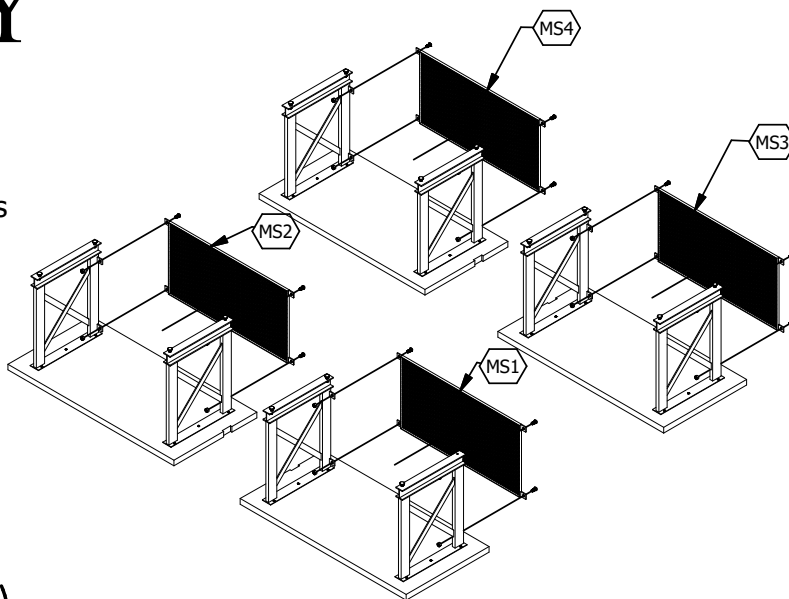
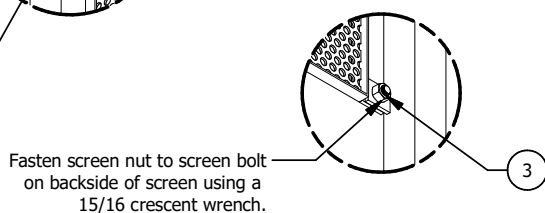
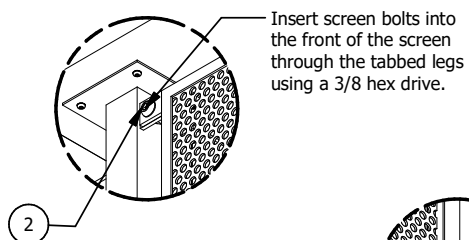
Screw in leveling foot into each leg with 9/16 crescent wrench.



# ASSEMBLY

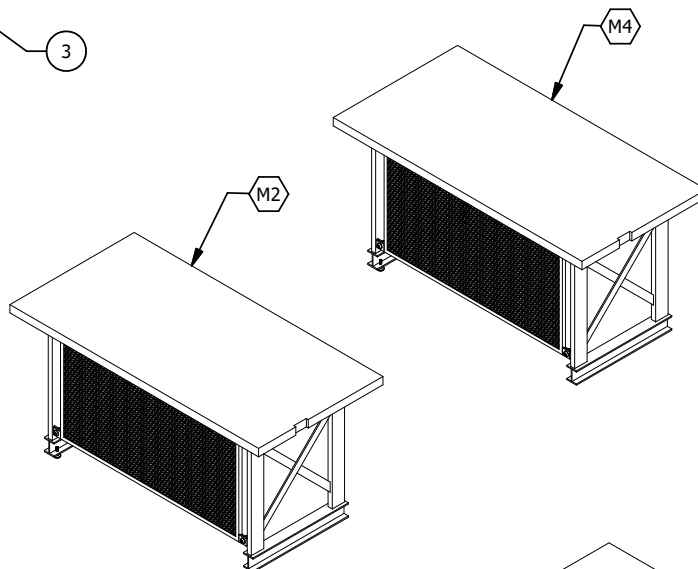
## STEP 4

Attach screens to front tabbed legs with (4) screen bolts and (4) screen nuts in each screen.



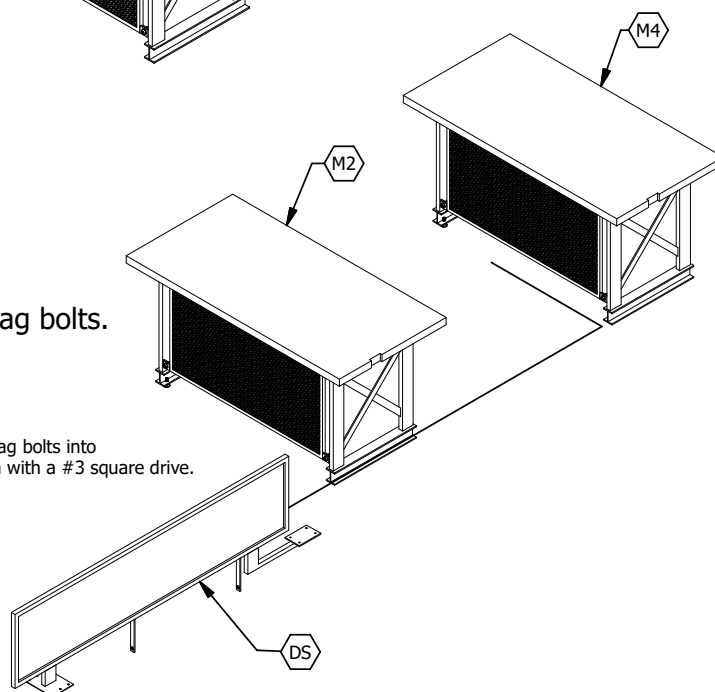
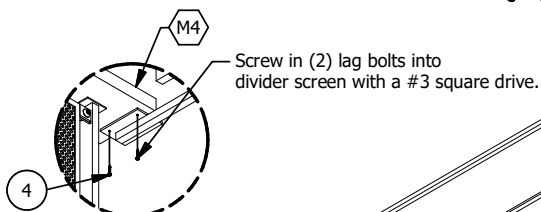
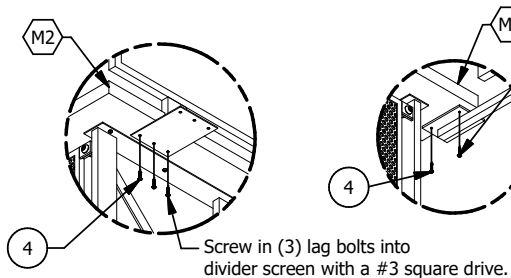
## STEP 5

Flip M2 and M4 desks to upright position.



## STEP 6

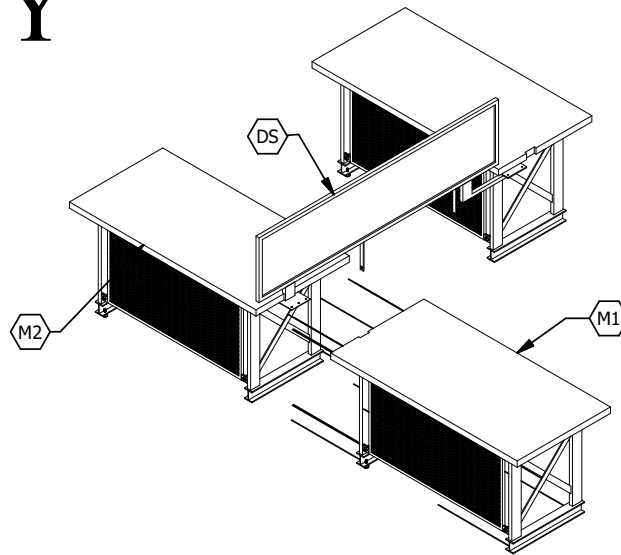
Align undermount divider screen to M2 M4 desks. Secure divider screen to underside of M2 desk with (3) lag bolts and M4 desk with (2) lag bolts.



# ASSEMBLY

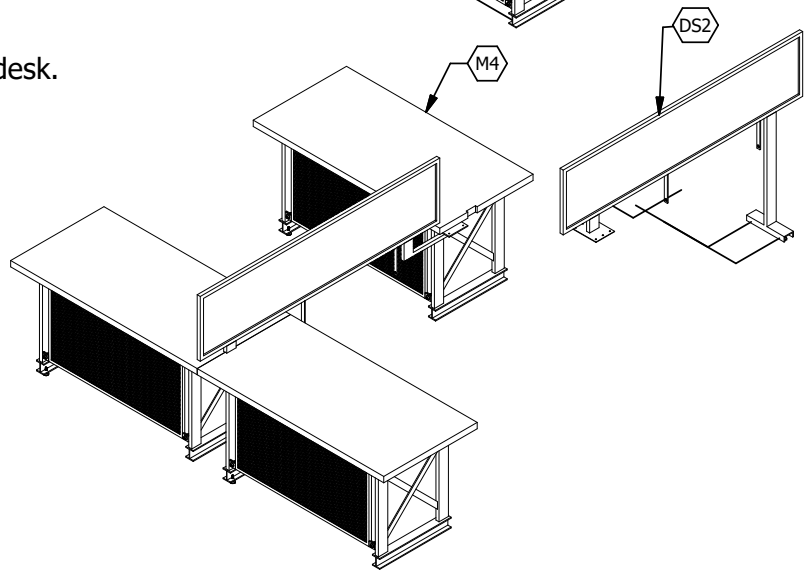
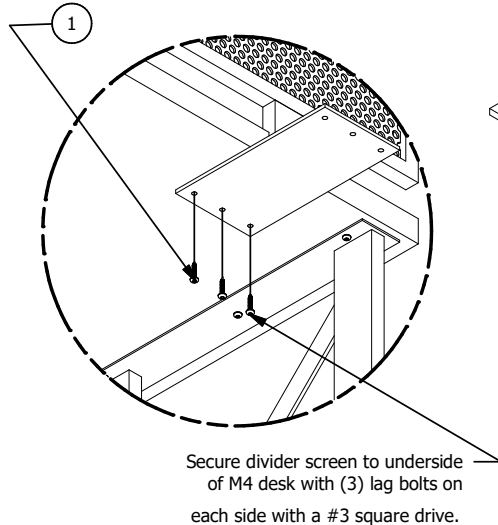
## STEP 7

Flip M1 desk to an upright position. Align to M2 desk. Secure M1 desk to M2 desk with (3) lag bolts into divider screen on the underside of the M1 desk with a #3 square drive.



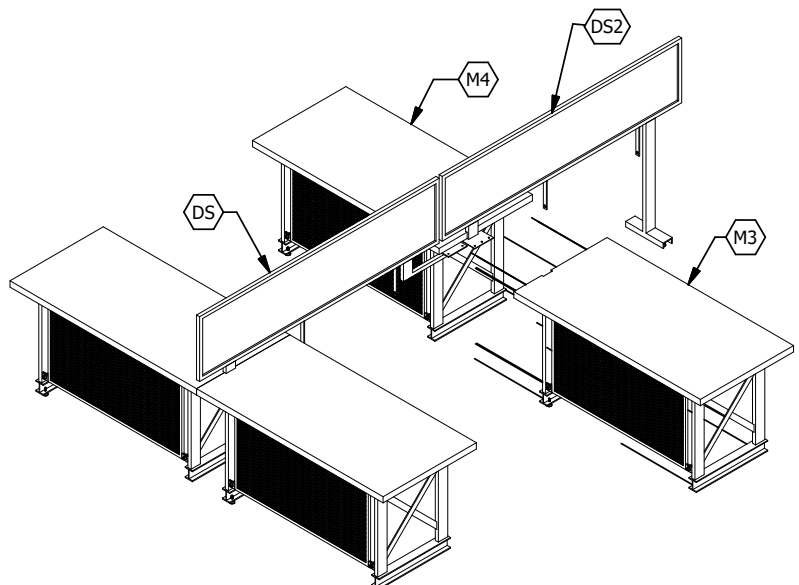
## STEP 8

Align floor mount divider screen to M4 desk.



## STEP 9

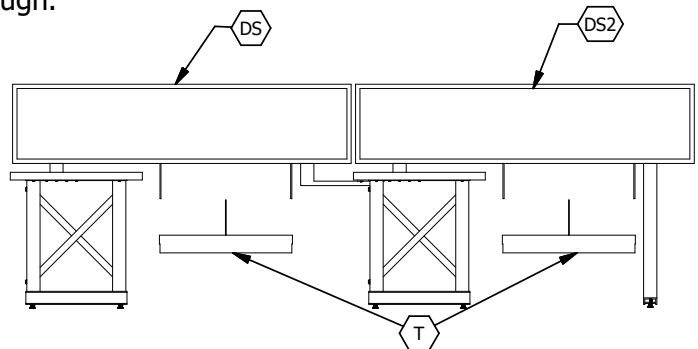
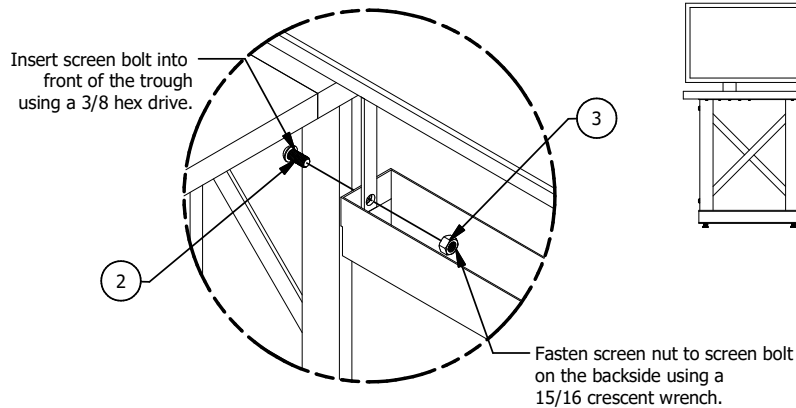
Flip M3 desk to an upright position. Align to M4 desk. Secure M3 desk to M4 desk with (3) lag bolts into the floor mount divider screen and (2) lag bolts into undermount divider screen on the underside of the M3 desk with a #3 square drive.



# ASSEMBLY

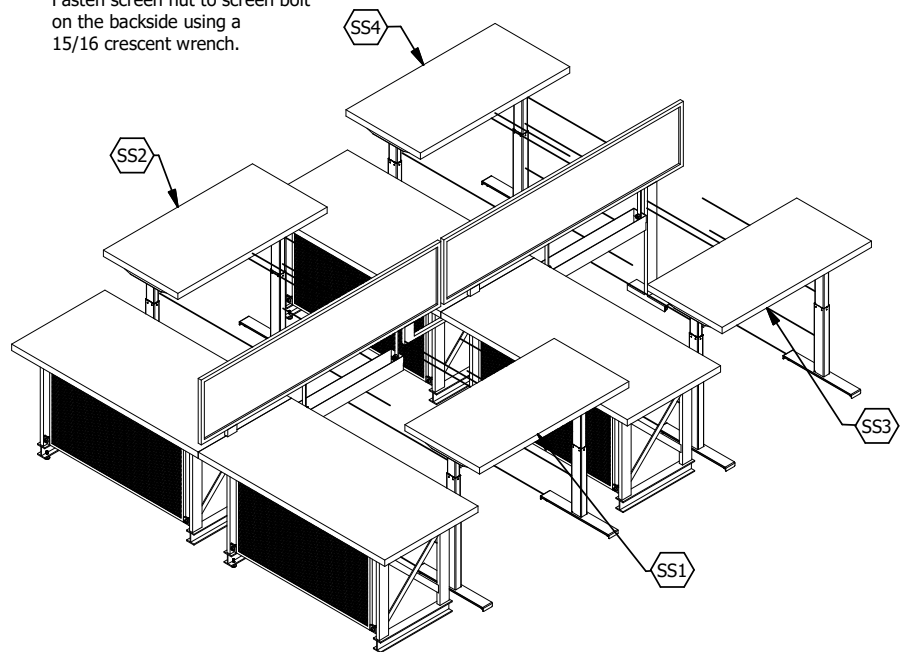
## STEP 10

Align troughs to tabs on divider screens.  
Secure with (2) screen bolts and nuts in each trough.



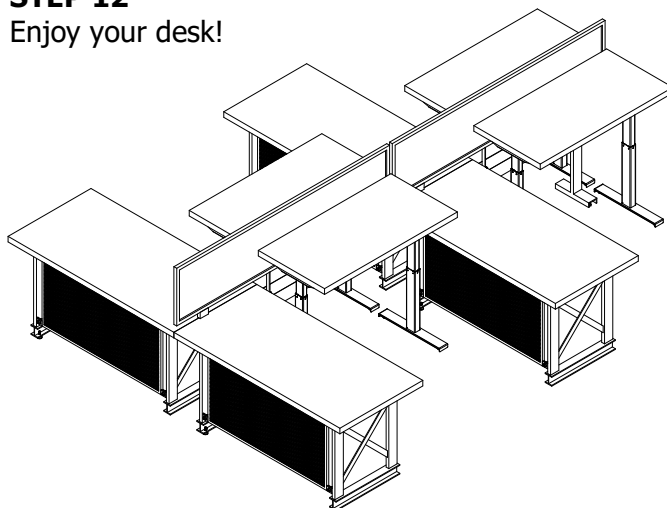
## STEP 11

Flip and align sit stand returns to main desks and divider screen.



## STEP 12

Enjoy your desk!



## CARE INSTRUCTIONS

To care for either wooden or metal surfaces of Iron Age Office products, gently wipe with a soft cloth dampened with water and a mild dishwashing liquid. Once satisfied, dry with a soft cloth.